

# **Pavement Preservation**

## **It just makes ~~¢~~cent\$**

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Regional Engineer  
Asphalt Institute



**When you come to the  
end of your rope, tie a  
knot and hang on.**

— **Franklin D. Roosevelt**



Time for some maintenance?



# Pavement Preservation

**Pavement Preservation** is "a program employing a network level, long-term strategy that enhances pavement performance by using an integrated, cost-effective set of practices that extend pavement life, improve safety and meet motorist expectations." *Source: FHWA Pavement Preservation Expert Task Group*



# Pavement Preservation

**Pavement Preservation** is "a program employing a network level, long-term strategy that enhances pavement performance by using an integrated, (a) cost-effective set of practices that extend pavement life, (and) improve safety and meet motorist expectations." *Source: Dave Johnson's Shortened Version*





# The Components of Preservation

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- Pavement Design
  - Mix Design
  - Pavement Structural Design
  - Perpetual Pavements
- Construction
  - Contracting
  - Quality Control
  - Quality Assurance
- Maintenance
  - Reactive
  - Preventive



# Maintenance

- Reactive – Traditional Approach
  - Worst first
  - Waits for distress to appear
  - Costs more
  - Shortens pavement life
- Preventive – More Recent Approach
  - Proactive
  - Performed based on triggers
  - Pavement Management System
    - Not a cure all
    - Goals



# PMS Defined

A Pavement Management System (PMS) is a set of tools for providing, evaluating, and maintaining pavements in a serviceable condition over a period of time—AASHTO





# PMS Process

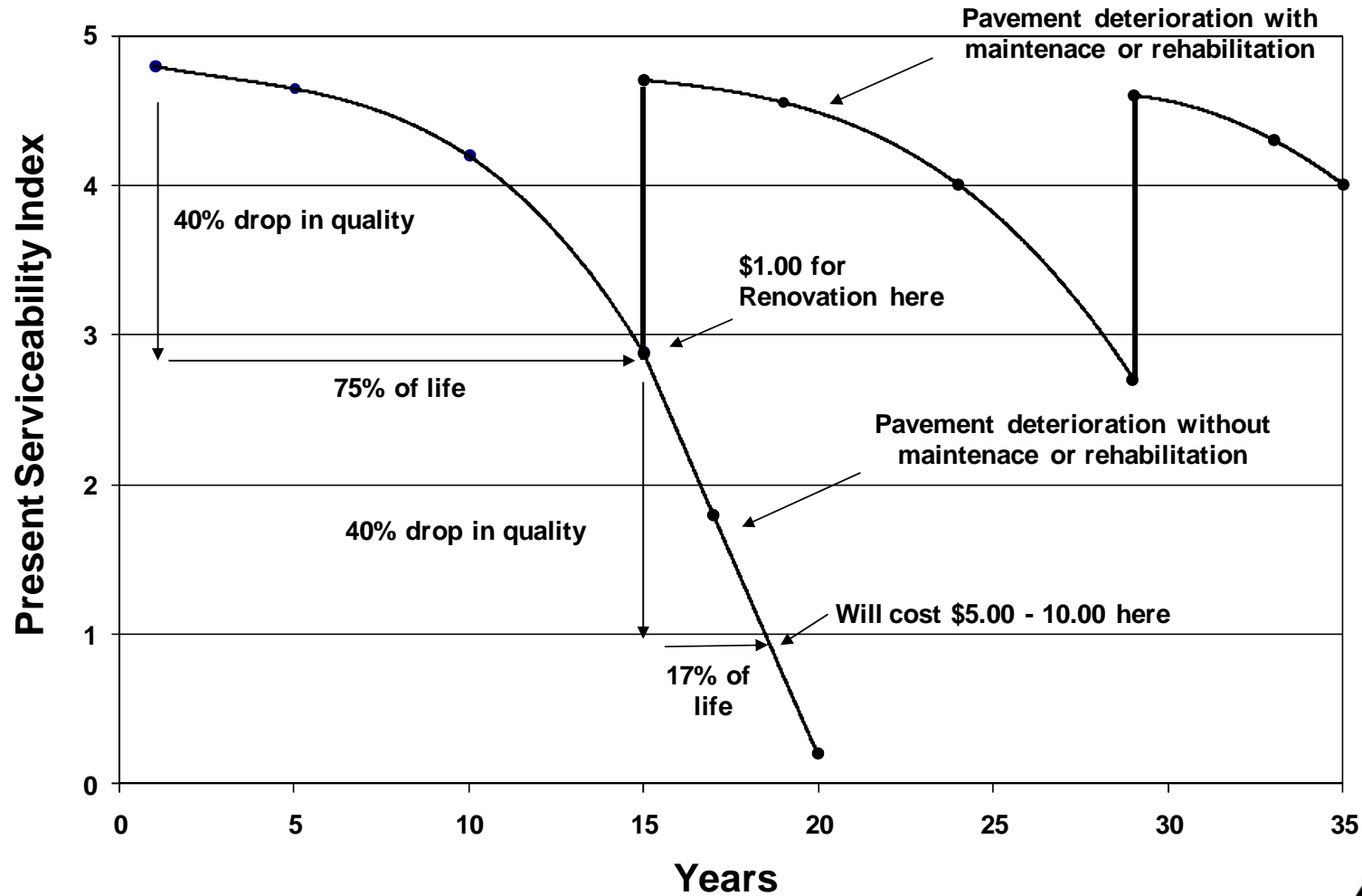
- **Strategic Level** – usage of PMS to support the long-term goals of an agency at a management level.
- **Network Level** – the entire transportation infrastructural system managed by the PMS. (Big Picture)
- **Project Level** – and individual project for which a plan-of-action is developed to address its specific need. (Focused Perspective)



Preventive maintenance  
and Pavement Management  
**CANNOT** effectively stand  
alone!



# Preventive Maintenance



# Preventive Maintenance

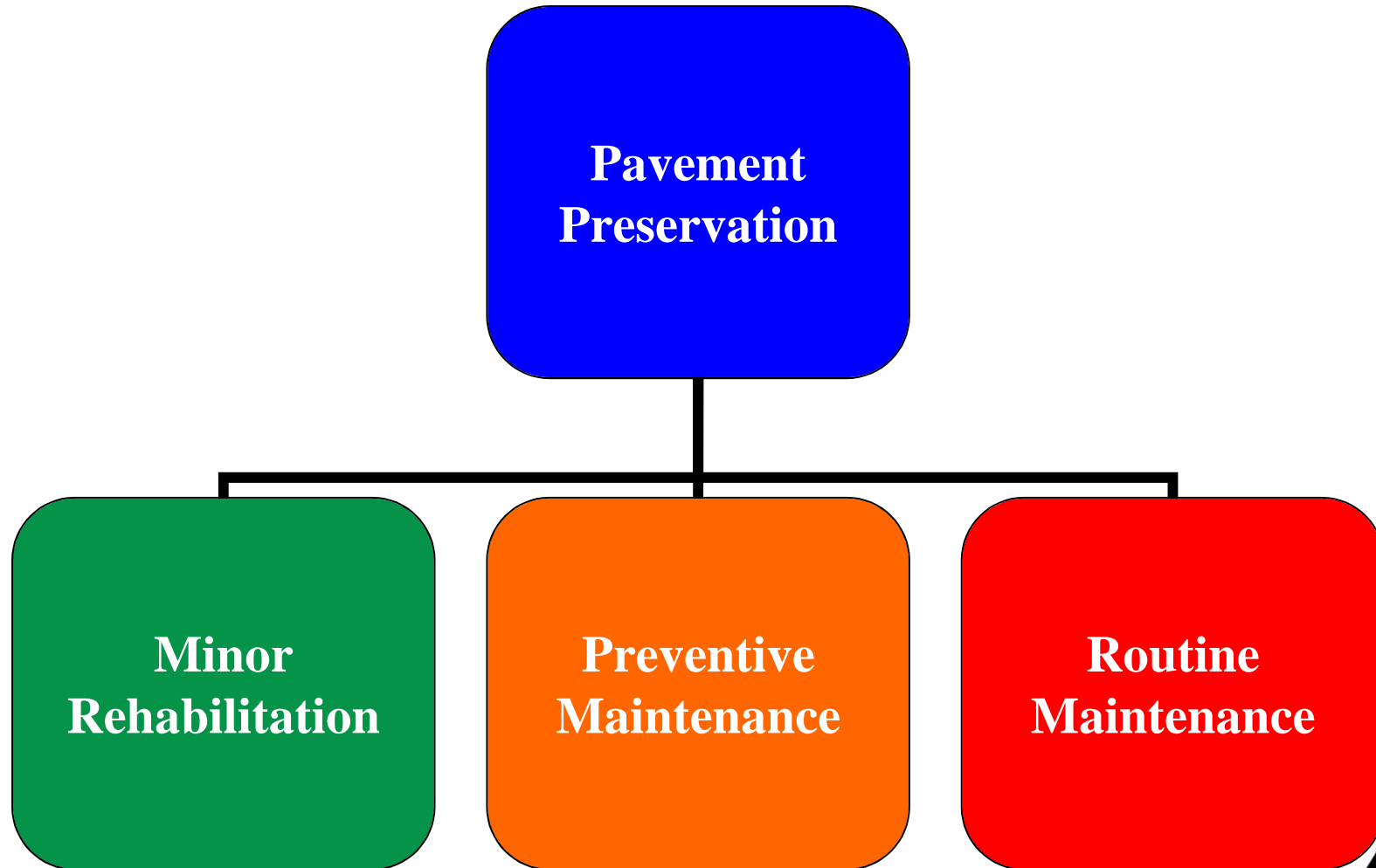
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- Pavement Preservation
  - Improves the overall condition of the pavement network
  - Extends pavement life
  - Reduces user delays
  - Improves road safety
  - **SAVES MONEY**



# Categories of Pavement Preservation

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# Pavement Preservation Guidelines

**Type of Activity**      **Increase Capacity**      **Increase Strength**      **Reduce Aging**      **Restore Serviceability**

<b>New Construction</b>	X	X	X	X
<b>Reconstruction</b>	X	X	X	X
<b>Major (Heavy) Rehabilitation</b>		X	X	X
<b>Structural Overlay</b>		X	X	X
<b>Minor (Light) Rehabilitation</b>			X	X
<b>Preventive Maintenance</b>			X	X
<b>Routine Maintenance</b>				X
<b>Corrective (Reactive) Maintenance</b>				X
<b>Catastrophic Maintenance</b>				X

**Pavement Preservation**



# Preventive Maintenance

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PREVENTIVE MAINTENANCE  
TREATMENTS OF FLEXIBLE PAVEMENTS:  
*A SYNTHESIS OF HIGHWAY PRACTICE*

FHWA/MT-06-009/8117-26

*Final Report*

*prepared for*  
THE STATE OF MONTANA  
DEPARTMENT OF TRANSPORTATION

*in cooperation with*  
THE U.S. DEPARTMENT OF TRANSPORTATION  
FEDERAL HIGHWAY ADMINISTRATION

*October 2006*

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RESEARCH PROGRAMS



- Published in 2006
- Reviews numerous preventative maintenance operations

[http://www.mdt.mt.gov/other/research/external/docs/research\\_proj/prevent\\_maint/final\\_report.pdf](http://www.mdt.mt.gov/other/research/external/docs/research_proj/prevent_maint/final_report.pdf)

We're driven. [www.asphaltinstitute.org](http://www.asphaltinstitute.org)

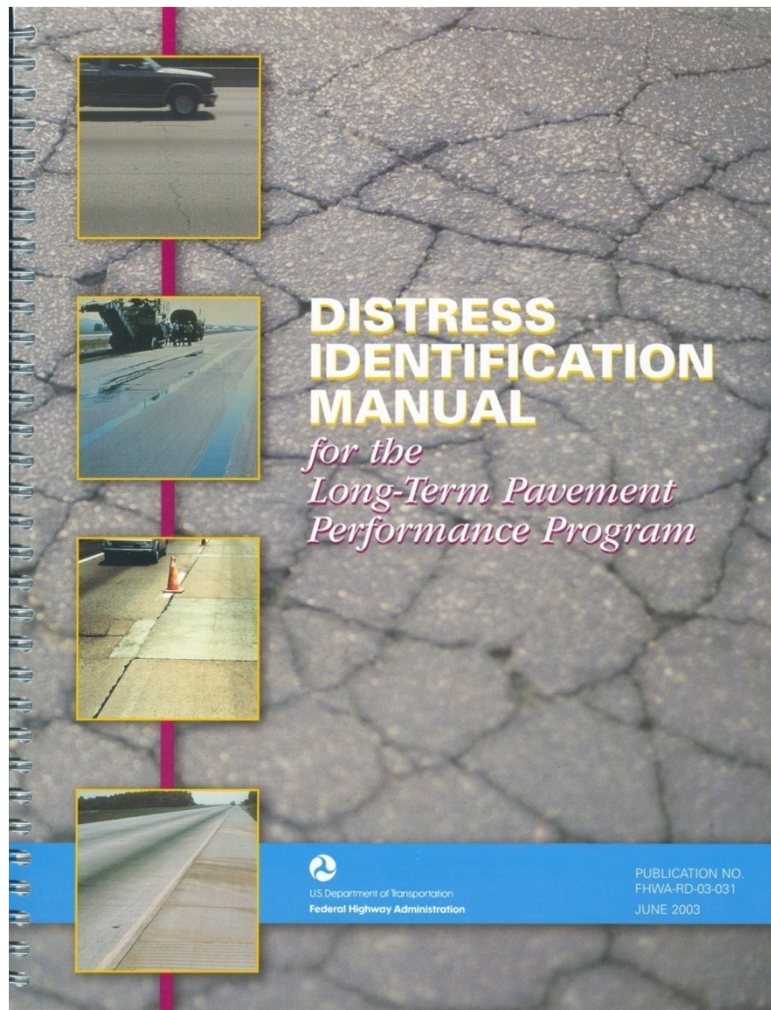
# Pavement Distresses

- Ride (International Roughness Index – IRI)
- Cracking
  - Transverse
    - Reflective
    - Shrinkage (cold weather)
  - Longitudinal
  - Fatigue (Alligator)
  - Edge
  - Block
- Potholes
- Patches
- Surface Deformations
  - Rutting
  - Shoving
- Surface Defects
  - Bleeding/Flushing
  - Polished Aggregate
  - Raveling



# LTPP Distress Identification Manual

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- All pavement types
- Distress definitions
  - Description
  - Severity levels
  - How to measure
- Schematic drawings
- Color Photographs
- Data collection forms

[www.tfhr.gov/pavement/ltp/reports/03031/index.htm](http://www.tfhr.gov/pavement/ltp/reports/03031/index.htm)

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# FHWA Preservation Methods

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- Crack Sealing\*
- Fog Seals\*
- Sand Seal
- Chip Seal\*
- Slurry Seal\*
- Microsurfacing\*
- Thin-Lift Overlay\*
- Fabric Interlayer\*

\*FHWA Checklist Available at:

[http://www.fhwa.dot.gov/pavement/pub\\_listing.cfm?areas=Preservation](http://www.fhwa.dot.gov/pavement/pub_listing.cfm?areas=Preservation)



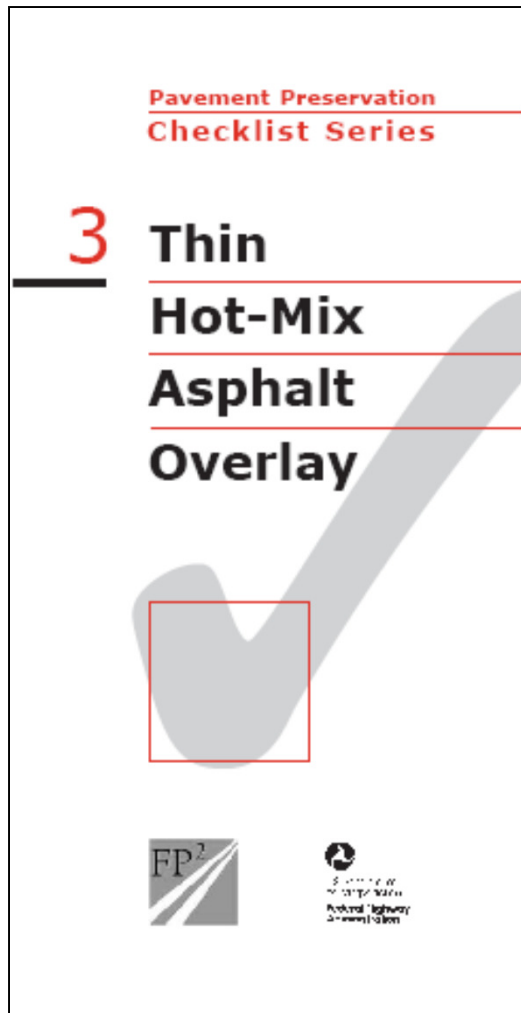


# Additional Preservation Methods

- Cape Seals
- Patching
- Rejuvenation
- Ultrathin Overlay



# Example FHWA Checklist



- Preliminary Responsibilities
  - Project Review
  - Document Review
  - Material Requirements
- Inspection Responsibilities
  - Equipment Inspections
  - Surface Inspection
- Project Operational Considerations
- Common Problems and Solutions

[http://www.fhwa.dot.gov/pavement/pub\\_listing.cfm?areas=Preservation](http://www.fhwa.dot.gov/pavement/pub_listing.cfm?areas=Preservation)

# Preventive Maintenance

- Identify available methods
- Select method
- Predict the results
- Run additional iterations
- This is generally done within a PMS



# Treatment Selection

- Factors Affecting Selection
  - Methods available
  - Pavement distresses
  - Distress severity
  - Maintenance goals
  - Available dollars
- Selection both an engineering and economic decision.



# Real World Example - WSDOT

- Mid-1960s—began collecting pavement condition ratings.
- 1974—WSDOT implemented its first version of WSPMS.
- 1993—legislature required project selection based on lowest LCCA.
- Based on LCCA, determined there is a 2-3 year window when flexible pavements can be rehabilitated (12-13 years old).





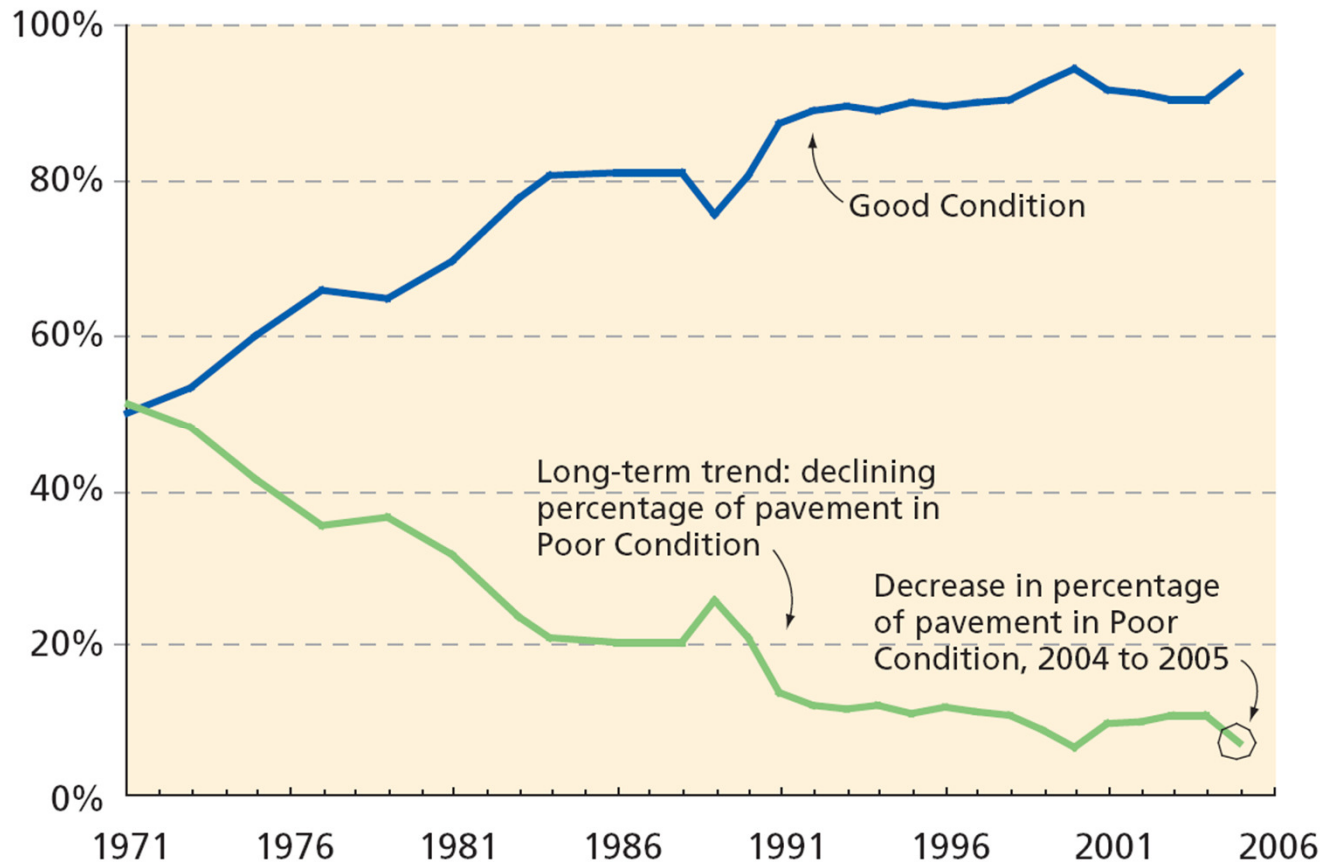
# Real World Example - WSDOT

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- Hot-mix asphalt pavement: 10,776 lane-mi, 60 percent of network.
- Bituminous surface treatment: 4,843 lane-mi, 27 percent of network.
- Concrete pavement: 2,262 lane-mi, 13 percent of network.



# Real World Example - WSDOT

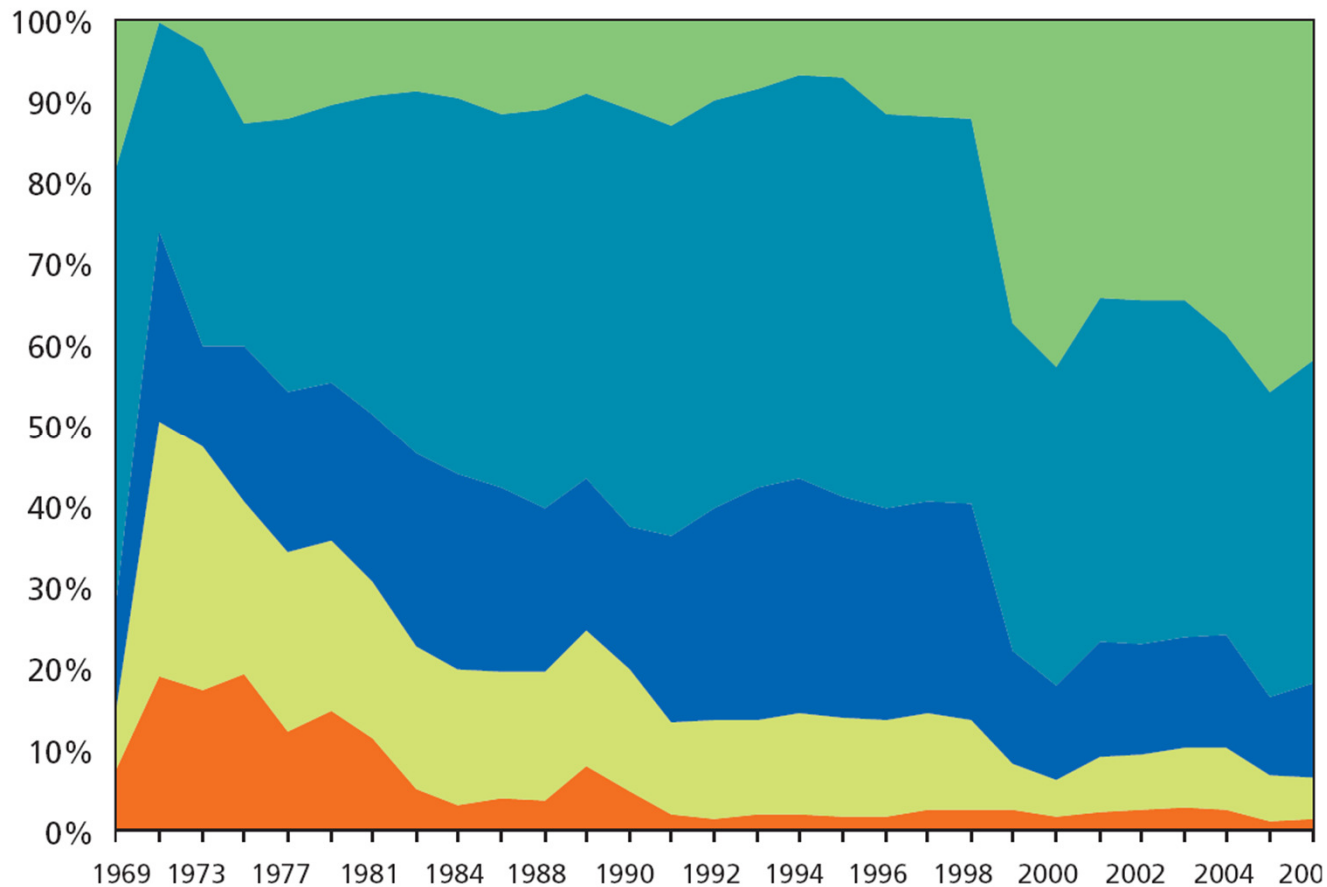


From: FHWA Pub. IF-08-010



# Real World Example - WSDOT

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From: FHWA Pub. IF-08-010



# Example Payoffs

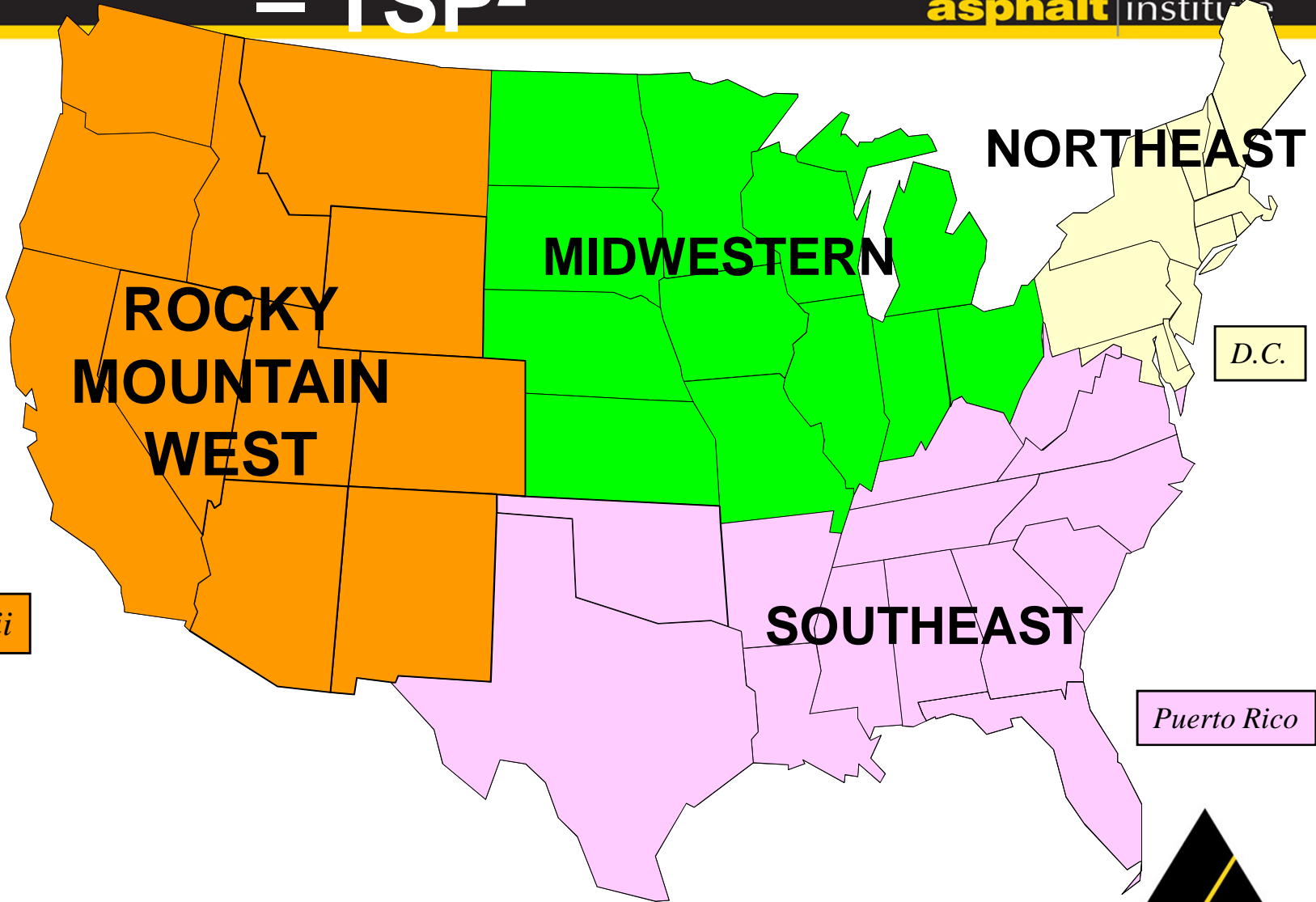
- Michigan
  - 1992-1997 – \$80 million on preventive maintenance
  - Estimated traditional cost – \$700 million
- Georgia
  - \$70-80 million annually
  - 1992-1997 – 300% improvement in pavement smoothness



# Preservation Partnerships – TSP<sup>2</sup>

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*Alaska*



*Hawaii*

*D.C.*

*Puerto Rico*

# Training Opportunities

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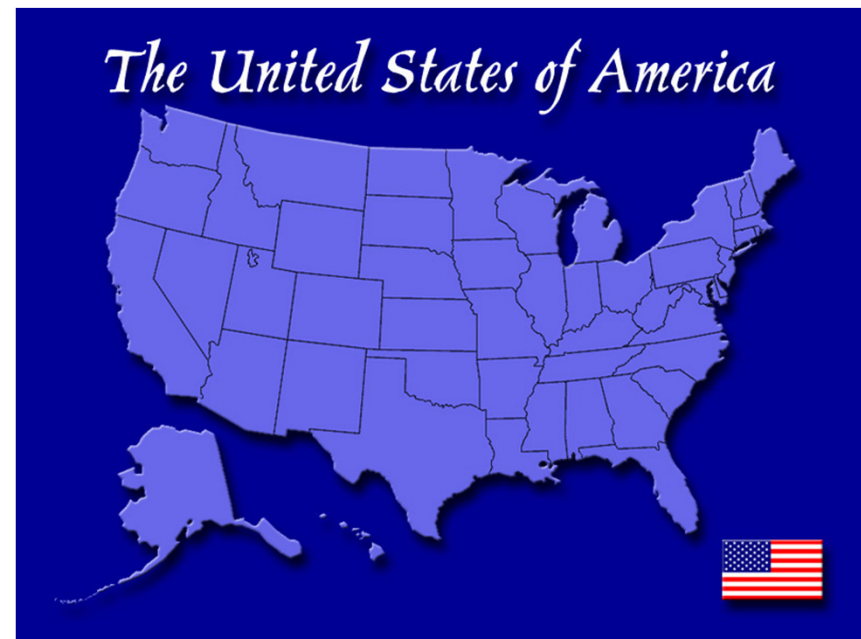
- Mix Design Methods for Slurry Seal/ Microsurfacing and for Chip Seals - \$85 (Nov. 3)
- Combining Preservation Treatments - \$85 (Nov. 10)
- ISSA Inspectors Manual - \$85 (Nov. 17)

[http://www.asphaltinstitute.org/public/asphalt\\_academy/Webinars/index.asp](http://www.asphaltinstitute.org/public/asphalt_academy/Webinars/index.asp)



- Asphalt Institute publications that involve Pavement Preservation
  - MS-4 *Asphalt Handbook*
  - MS-16 *Asphalt in Pavement Preservation and Maintenance*
  - MS-19 *Basic Asphalt Emulsions Manual*

[http://www.asphaltinstitute.org/store\\_category\\_browse.asp?ic\\_id=11](http://www.asphaltinstitute.org/store_category_browse.asp?ic_id=11)





# Thank you – Questions



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