

# Asphalt Pavement Highlights

53<sup>rd</sup> Annual Idaho
Asphalt Conference
Moscow, Idaho
October 24, 2013

Butch Wlaschin, P.E.

Director, FHWA Office of Asset Management
Pavements and Construction



## **Overview**

- MAP-21
  - New Rules
  - Asset Management
  - Pavement Performance
- Asphalt Pavement Activities
- EDC2
- SHRP2



2 year Bill with 5 years of activities

- Continued funding
- Fewer funding programs
- Increased flexibility
  - New provisions
- 9 new rules
  - Asset Management and Pavement Performance



- Asset Management
  - Business approach to managing highway infrastructure
  - Preservation of existing pavement and bridge assets
  - Stated goal and vision
  - Inventory and condition assessment
  - Gap analysis
  - Lifecycle cost and risk assessment
  - Financial Plan
  - Investment scenarios



 Rule includes new minimum criteria for pavement and bridge management systems

 Must lead to a program of projects that will be used in STIP and TIP along with HSIP, CMAQ, Freight etc



- Draft completed
- Undergoing legal review

- Should be published late in the year
- 60 day comment period
- Final rule Early summer 2014

Phased approach



Pavement Performance

 Establish a method to assess the condition of the pavement on the Interstate and NHS

 Set minimum standards for the condition of the pavement on the Interstate



- Assess the condition of the pavement
- 43000 miles of Interstate
- 177000 miles of NHS

- Could we just use IRI?
- What does it mean?
- Can we assess I-90 or I-84 from one end to another consistently?



• HPMS – PMS

- HPMS reporting tool
- PMS a management tool

Good – fair – poor

95 – 170 / 220



- PMS often includes IRI, rutting, cracking, faulting
  - Weighted
  - Non-weighted
- Matrix
- Uniform segments
- Both directions / 100% coverage



- Lane miles
  - 2 lane / 4 lane / 16 lane?
- VMT law only wants to look at lane miles

• HWA – PCC – Composites?



- Equipment
  - Calibration Centers
  - Driver certification
  - QC/QA
- Analysis tools
- Legacy data
- 3<sup>rd</sup> generation?
- Maximum 'poor' condition of Interstate



- Draft rule completed
- Legal review
- NPRM early 2014
- 90 comment period
- Final rule late 2014



## **Asphalt Materials Lab Field Support**

- Focus on Emerging Technologies -New asphalt binder modifiers, high recycled asphalt, warm mix asphalt, recycled shingles, ground tire rubber
- Field Data QC/Testing
- Use/Demo Emerging Test Devices
- POC: Matthew Corrigan









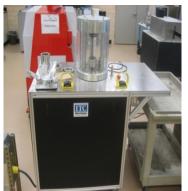


## **Asphalt Mix Design & Testing**

- Mix Design Manual NCHRP 9-33
- Asphalt Mix Performance Tester (AMPT)
  - Refined under NCHRP 9-29
  - Provides Pavement ME Design input
  - Dynamic Modulus E\* | and Flow (Fn)



POC: Jeff Withee







## Reclaimed Asphalt Pavement & Recycled Asphalt Shingles

- Guidance on use of High RAP +25%
- Guidance on RAS Usage
- Ongoing NCHRP Research Studies
- Update AASHTO Test Standards
- Usage: NAPA Member Survey

http://www.asphaltpavement.org/

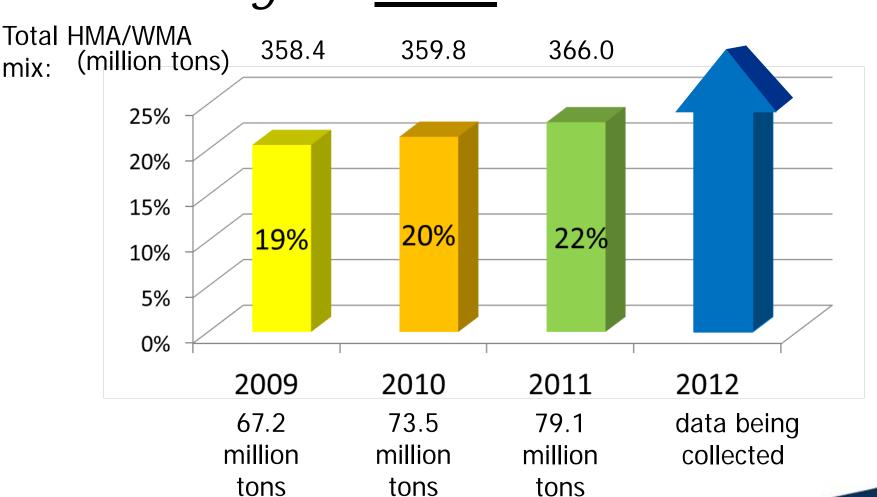
POC: Lee Gallivan

Website: www.moreRAP.us



## RAP Usage in HMA/WMA

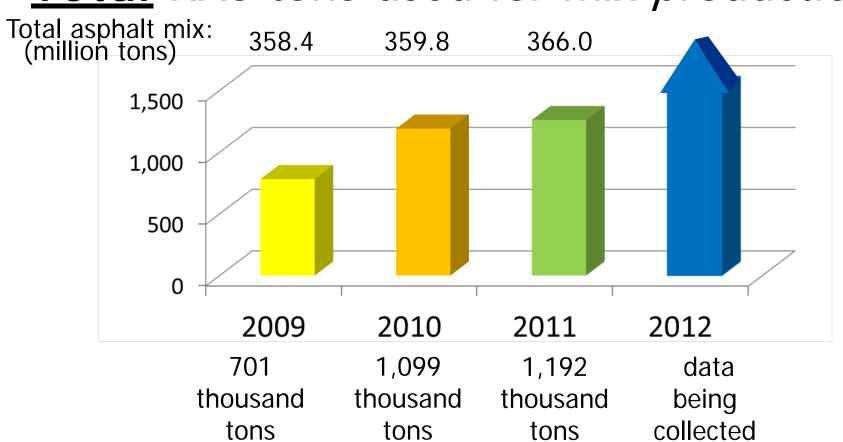
## Percentage of <u>Total</u> Mix Production in





## RAS Usage in HMA/WMA

## Total RAS tons used for mix production





## Warm Mix Asphalt Initiatives

- Guidance on use of WMA
- Regional Training
- On-going and Proposed Research Needs
- Recommendation for AASHTO Test Standards
- EDC Technology and Industry Focus

http://warmmixasphalt.com

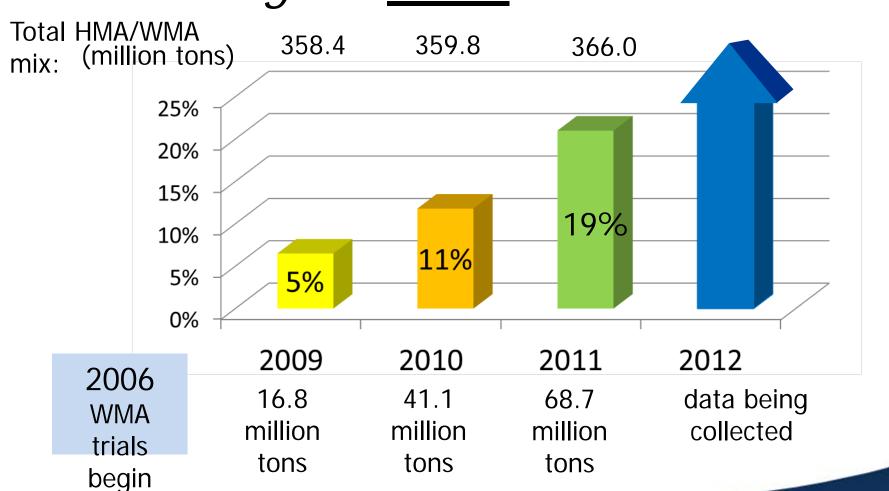
POC: Matt Corrigan





## WMA Usage in HMA/WMA

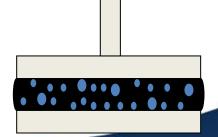
Percentage of <u>Total</u> Mix Production in





## **Ground Tire Rubber, GTR**

- GTR blending study size, source, %
- Evaluate GTR modified binders to the Superpave Performance Grading system.
- GTR size will effect test results
- Careful formulation is needed to meet all current asphalt binder standards.
  - —but it can be done successfully
- POC: John Bukowski





## **In-Place Recycling Technologies**

- Basic Asphalt Recycling Manual (Currently being updated by FHWA and ARRA for release in 2013)
  - Hot In-Place Recycling (HIR)
  - Cold In-Place Recycling (CIR)
  - Full Depth Reclamation (FDR)



- FHWA-NHI Training Course # 131050
   (Asphalt Pavement In-Place Recycling Technologies)
  - Web Based Training
  - Instructor Lead Training (2-days)
- POC: Lee Gallivan





## **Quality Assurance**

- State Programmatic Stewardship Review
  - Title 23 CFR Part 637
  - Since 2003 39 States
- QA Assessment Average index score nationwide for materials quality assurance systems – 2013 75% target
- Information Technical Advisory T 6120.3, FHWA-RD-02-095, FHWA-HRT-04-046, NHI Course 134042, TB FHWA-HIF-12-045
- Lab Accreditation
- POC: Rafalowski/Dvorak



### EDC2

- Accelerated Bridge Construction
- Slide in Bridge Construction
- 3D Modeling
- Intelligent Compaction



### SHRP2

- RENEWAL
- R26 Preservation on High Volume Roadways
- R05 Precast Concrete
- R21 two lift pavement
- R23 extended life for existing pavements



## Discussion / Comments / Questions

