

# Pavement Design for Low Volume Roads

53<sup>rd</sup> Annual Idaho Asphalt Conference  
Moscow, Idaho

October 24, 2013

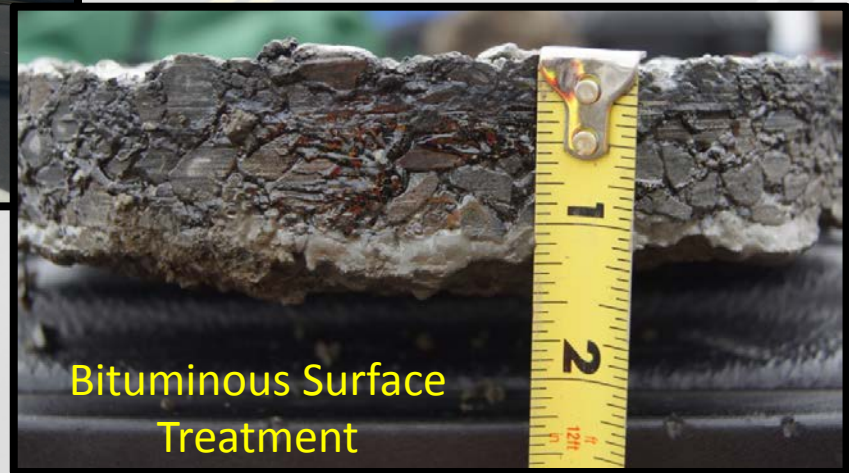
John Duval, P.E.  
Principal Engineer  
*PAVEMENT SERVICES, INC.*



# Types of Low Volume Roads?



# Low Volume Road Materials



# Low Volume Roads—Failure



Photo Courtesy: Vestas



# Low Volume Roads—Failure



Photo Courtesy: Vestas

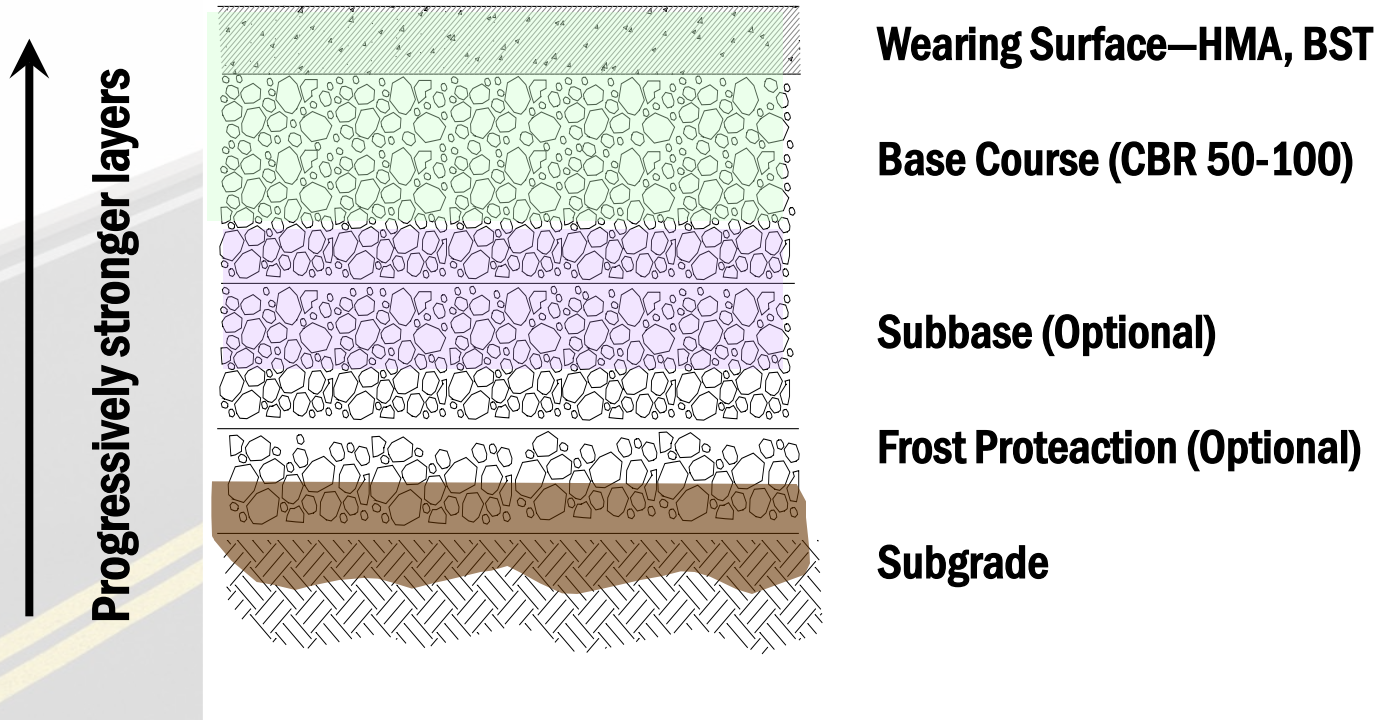


# Low Volume Roads—Failures

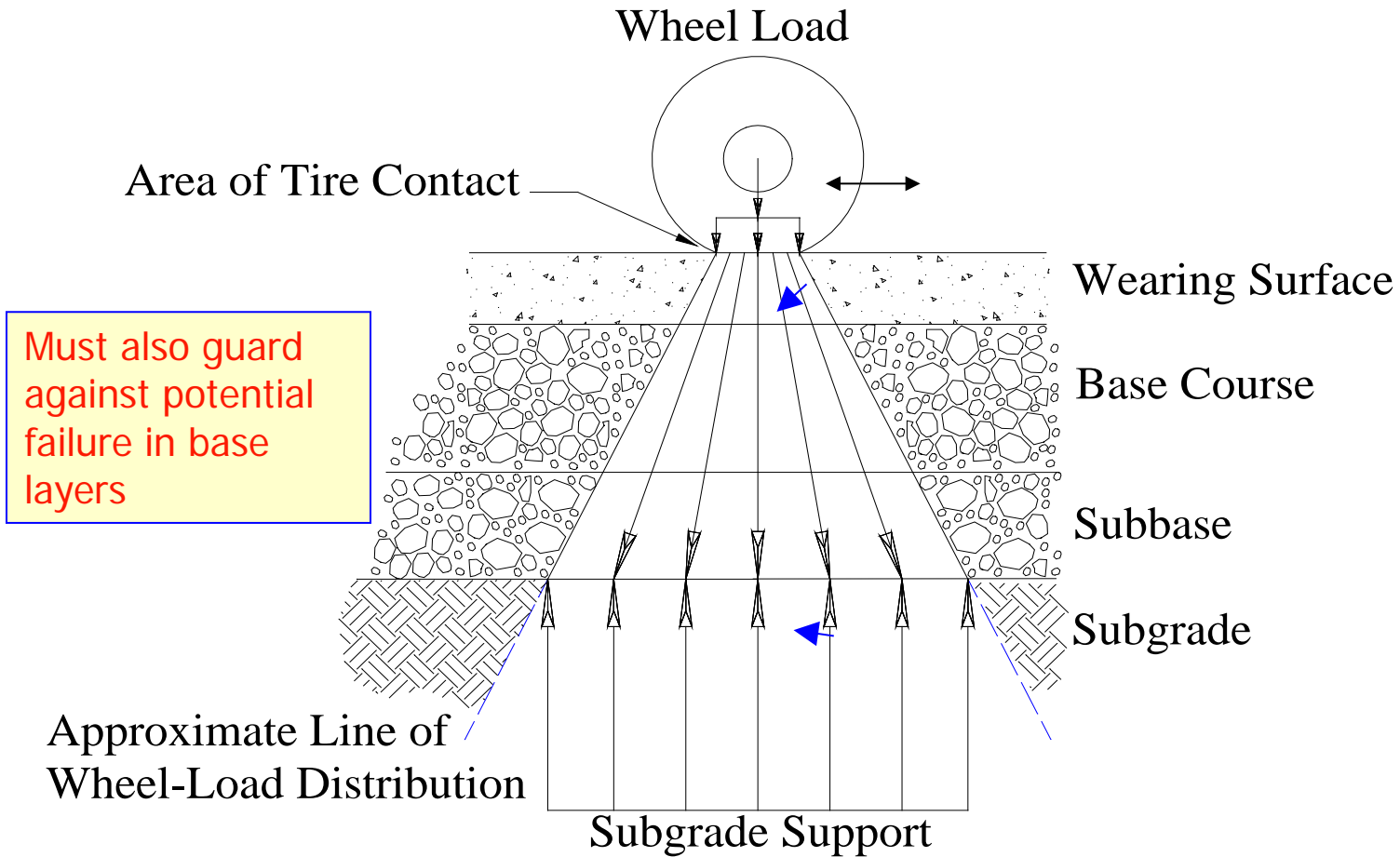


# Flexible Pavement Design

## Flexible Pavement System

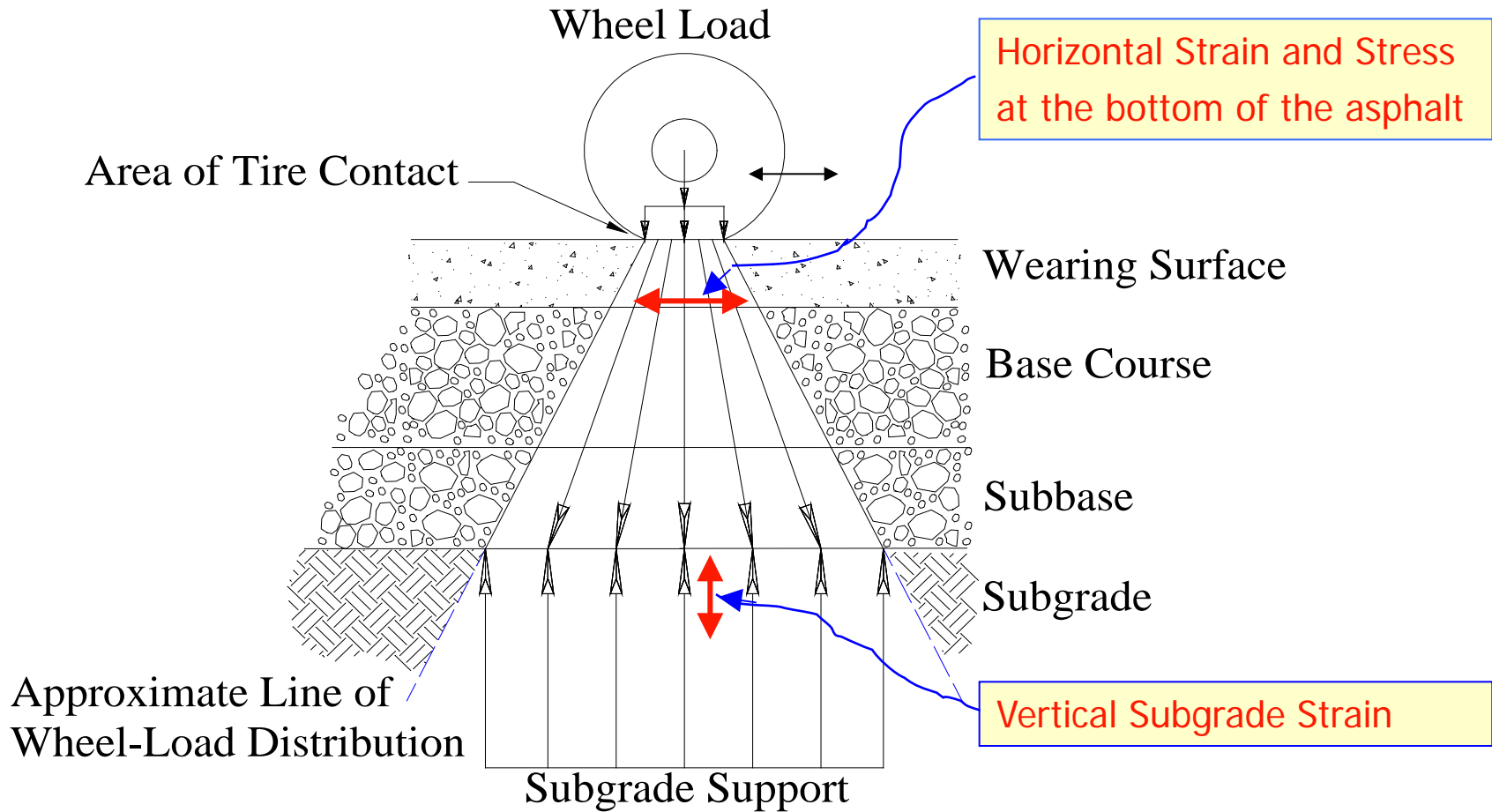


# CBR Method

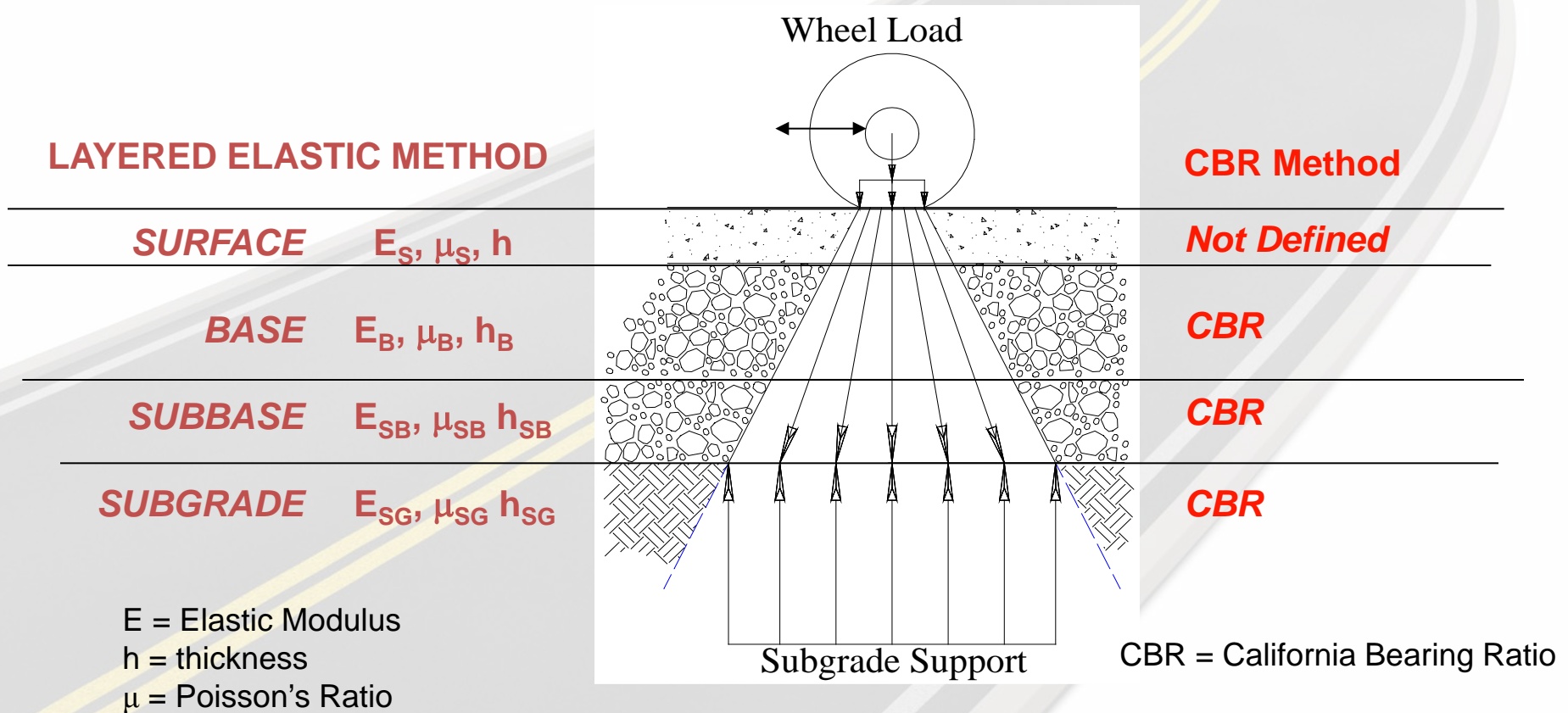




# Layered Elastic Design—Flexible



# Flexible Pavement Layer Parameters- LED vs CBR



# Flexible Pavement Design Process

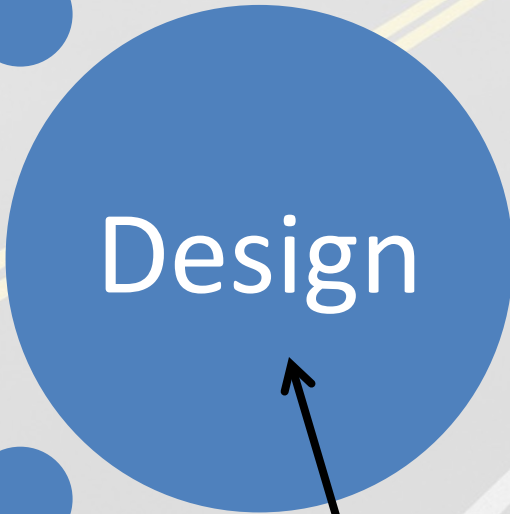
Climate



Subgrade



Traffic



Pavement  
Section



(AASHTO, AI)

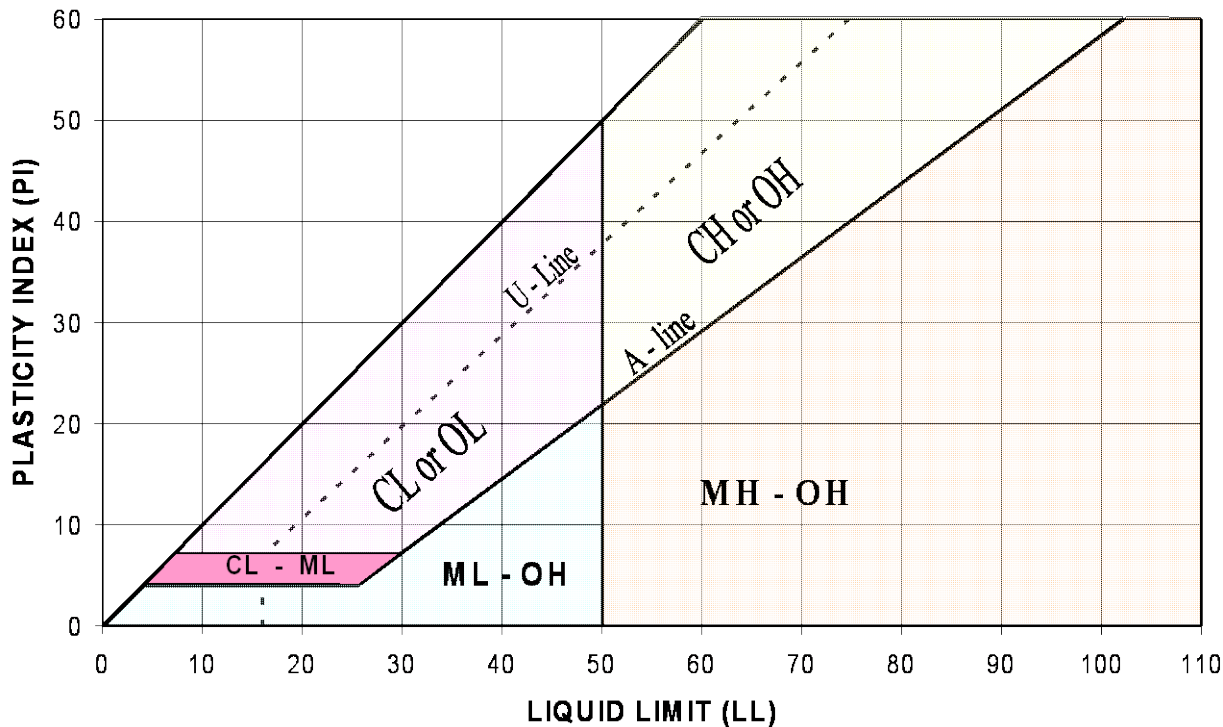


# Start with a Field Investigation



# Soil Investigations and Evaluation

- Unified Soil Classification System (USCS)
  - ASTM 2487



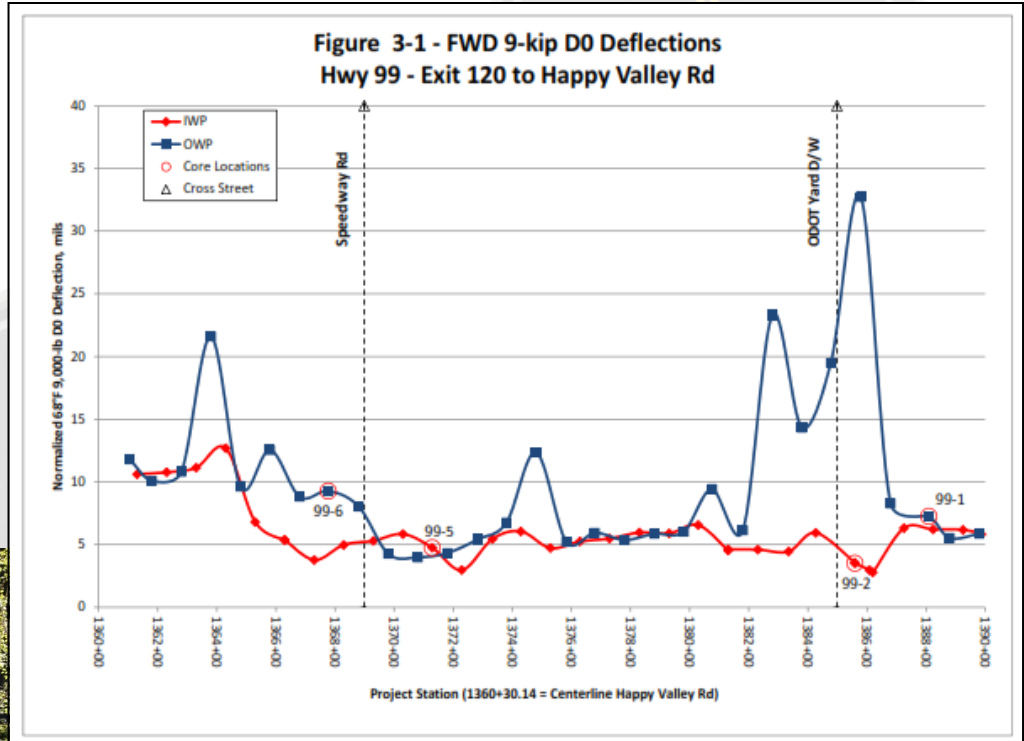
GW	CL
GP	ML
GM	OL
GC	CH
SW	MH
SP	OH
SM	PT
SC	



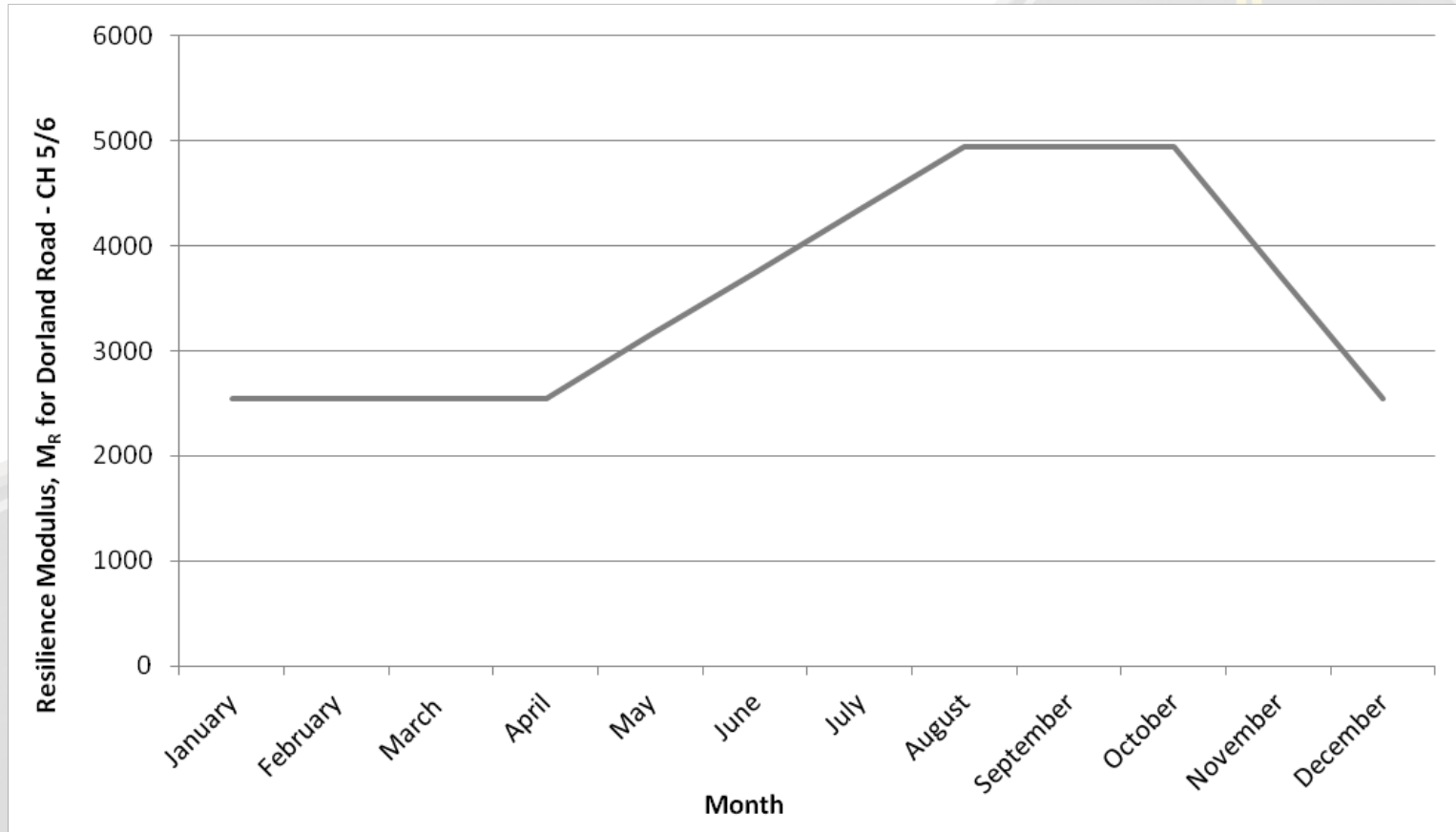
# Field Investigation



# Deflection Testing



# Seasonal Variation





# 16th Street ESAL Calculations

- Use 20-year Design Life
- AADT = 945 vehicles per day
  - School Buses = 10
  - Delivery Trucks = 4
  - Garbage Trucks = 2
  - Tractor/Semi-trailers = 1
- Traffic Growth Rate = 2% annually



# Single Unit (2-axle) Truck



$$\begin{array}{rcl} 10,000 \text{ lb} & & 10,000 \text{ lb} \\ 0.09 \text{ ESAL} & + & 0.09 \text{ ESAL} \\ & & = \\ & & \mathbf{20,000 \text{ lb}} \\ & & \mathbf{0.18 \text{ ESALs}} \end{array}$$



# Single Unit (3-axle) Truck



18,000 lb  
1.00 ESAL

+

42,000 lb  
2.51 ESAL

=

60,000 lb  
3.51 ESALs



# Tractor Semi-Trailer (5-axle)



$$\begin{array}{r} 12,000 \text{ lb} \\ 0.19 \text{ ESAL} \end{array} + \begin{array}{r} 34,000 \text{ lb} \\ 1.10 \text{ ESAL} \end{array} + \begin{array}{r} 34,000 \text{ lb} \\ 1.10 \text{ ESAL} \end{array} = \begin{array}{r} 80,000 \text{ lb} \\ 2.39 \text{ ESALs} \end{array}$$



# 16th Street ESAL Calcs

Class	Vehicle Type	Day	Year	20Y* (k)	Factor	20Y* ESALs
II	Autos	503	183,595	3,672	0.00012	440
III	Pickups	425	155,125	3,103	0.008	24,824
IV	School Buses	10	1,950	39	1.0	39,000
V	Delivery Truck	4	1,460	29	0.18	5,220
VI	Garbage Truck	2	730	15	3.51	52,650
IX	18-Wheelers	1	250	6.1	2.39	14,159
<b>Total</b>		<b>945</b>				<b>136,293</b>

\*Adjusted for 2% growth per year



# Asphalt Institute SW-1

SW-1 Thickness Design Software - [US 195 Harper to Ironsides]

File Help

Project Definition | **Climate** | Traffic | Subgrade | Cross Section | Results

Environmental Conditions (for more information, see MS-1, Chapter III)	
Mean Annual Air Temperature (MAAT)	Frost Effects
<input checked="" type="radio"/> $\leq 45^{\circ}\text{F}$	Yes
<input type="radio"/> $60^{\circ}\text{F}$	Possible
<input type="radio"/> $\geq 75^{\circ}\text{F}$	No

Note:  
Mean Annual Air Temperature (MAAT) was used to characterize the environmental conditions applicable to the continental United States. For detailed information on the development of the MAAT regions, see Asphalt Institute Research Report RR 82-2 "Research and Development of The Asphalt Institute's Thickness Design Manual (MS-1) Ninth Edition."



# Asphalt Institute SW-1

SW-1 Thickness Design Software - [US 195 Harper to Ironsides]

File Help

Project Definition | Climate | Traffic | Subgrade | Cross Section | Results

Design Lane Factor

Initial Average Annual Daily Traffic (AADT)

Percent Trucks

Design Period (years)

Annual Growth Rate (%)


Classification  
 Rural  Urban

Vehicle Type	Percent of Traffic	Truck Factor
<b>Single Unit Trucks</b>		
2-Axle, 4-Tire	<input type="text" value="25"/>	<input type="text" value="0.01"/>
2-Axle, 6-Tire	<input type="text" value="18"/>	<input type="text" value="0.3"/>
3-Axle or More	<input type="text" value="7"/>	<input type="text" value="0.86"/>
<b>Multiple Unit Trucks</b>		
4 Axle or Fewer	<input type="text" value="7"/>	<input type="text" value="0.64"/>
5-Axle	<input type="text" value="38"/>	<input type="text" value="1.36"/>
6-Axle or More	<input type="text" value="5"/>	<input type="text" value="1.63"/>

Calculated Equivalent Single Axle Load (ESAL)

Initial Year ESAL

Design Period ESAL



# Asphalt Institute SW-1

SW-1 Thickness Design Software - [US 195 Harper to Ironsides]

File Help

Project Definition | Climate | Traffic | **Subgrade** | Cross Section | Results

Type of Strength Measure  
CBR

Subgrade CBR values:

CBR Value
22
25
18
27
▶ 16

Add Row Delete Row

Resilient Modulus Calculation

Design ESAL 2,477,636

Select Manually

Design Strength Percentile: 50 %

Enter Manually

CBR Correlation Factor, f 1350 psi  
 $[M_r = f \times \text{CBR}] (750 < \text{psi} < 3000)$

Average  $M_r$ : 29160 psi

Standard Deviation: 6231 psi

Design  $M_r$ : 29160 psi





# Asphalt Institute SW-1

SW-1 Thickness Design Software - [US 195 Harper to Ironsides]

File Help

Project Definition | Climate | Traffic | Subgrade | **Cross Section** | Results

Select Cross-Section Type

Type 1  
Full-Depth Asphalt

Type 2  
HMA over Untreated Aggregate Base (AGG)


Type 3  
HMA over Untreated Aggregate Base (AGG)

Type 4  
HMA over Untreated Aggregate Base (AGG)

Type 5  
HMA over Emulsified Asphalt Base (EB)

Type 6  
HMA over Emulsified Asphalt Base (EB)

HMA	HMA	HMA	HMA	HMA	HMA
Subgrade	6 in. AGG	12 in. AGG	<input type="text" value="0"/> in. AGG (4-18 in.)	EB	EB
	Subgrade	Subgrade	Subgrade	Subgrade	<input type="text" value="0"/> in. AGG
					Subgrade

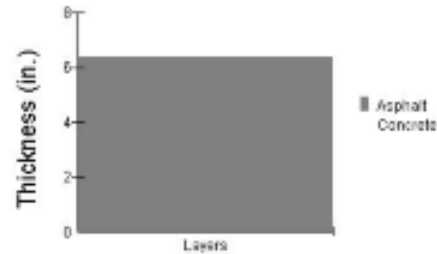


# Asphalt Institute SW-1



## Pavement Design Detail Report

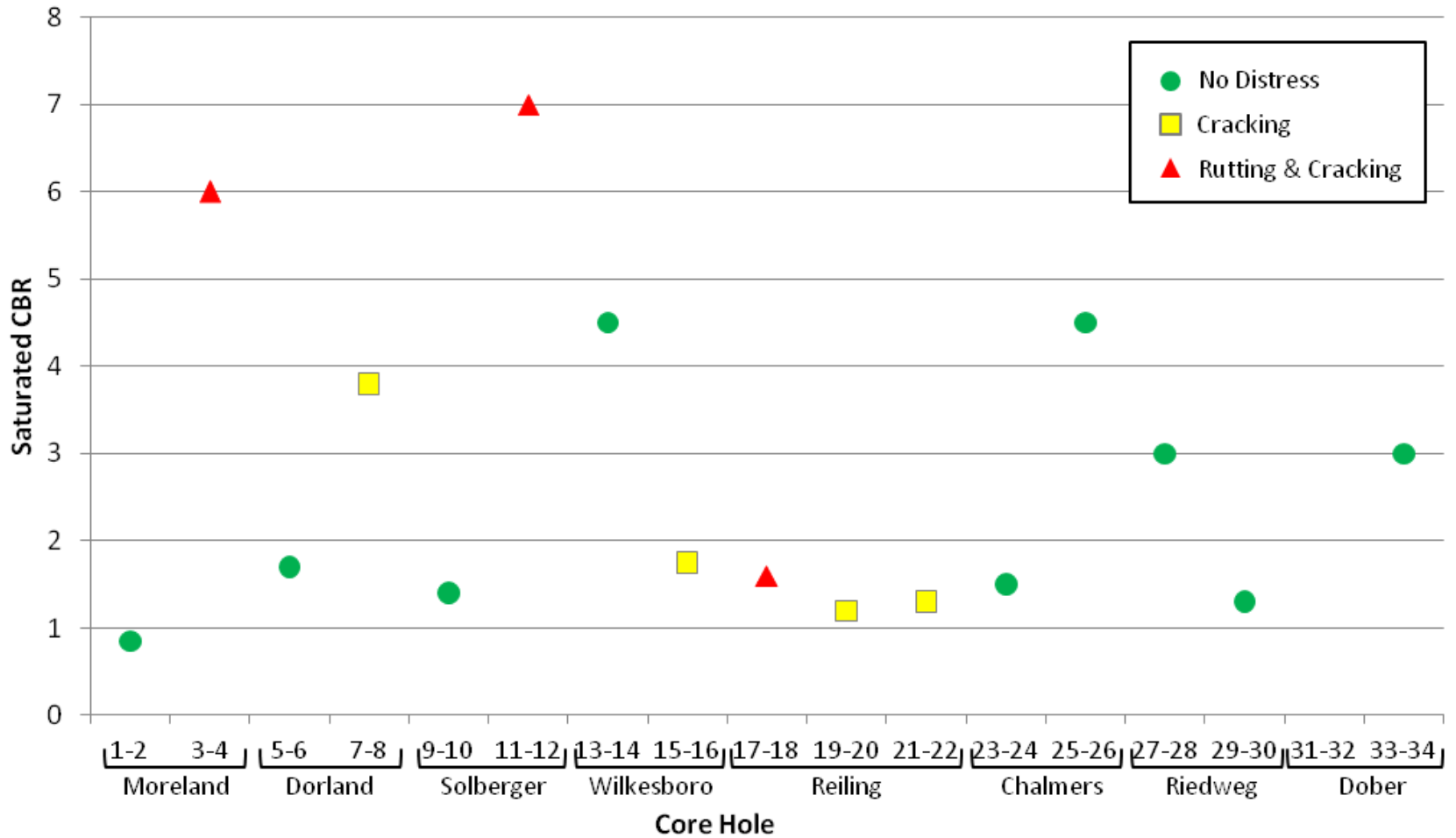
SW-1 Thickness Design Software version 1.0



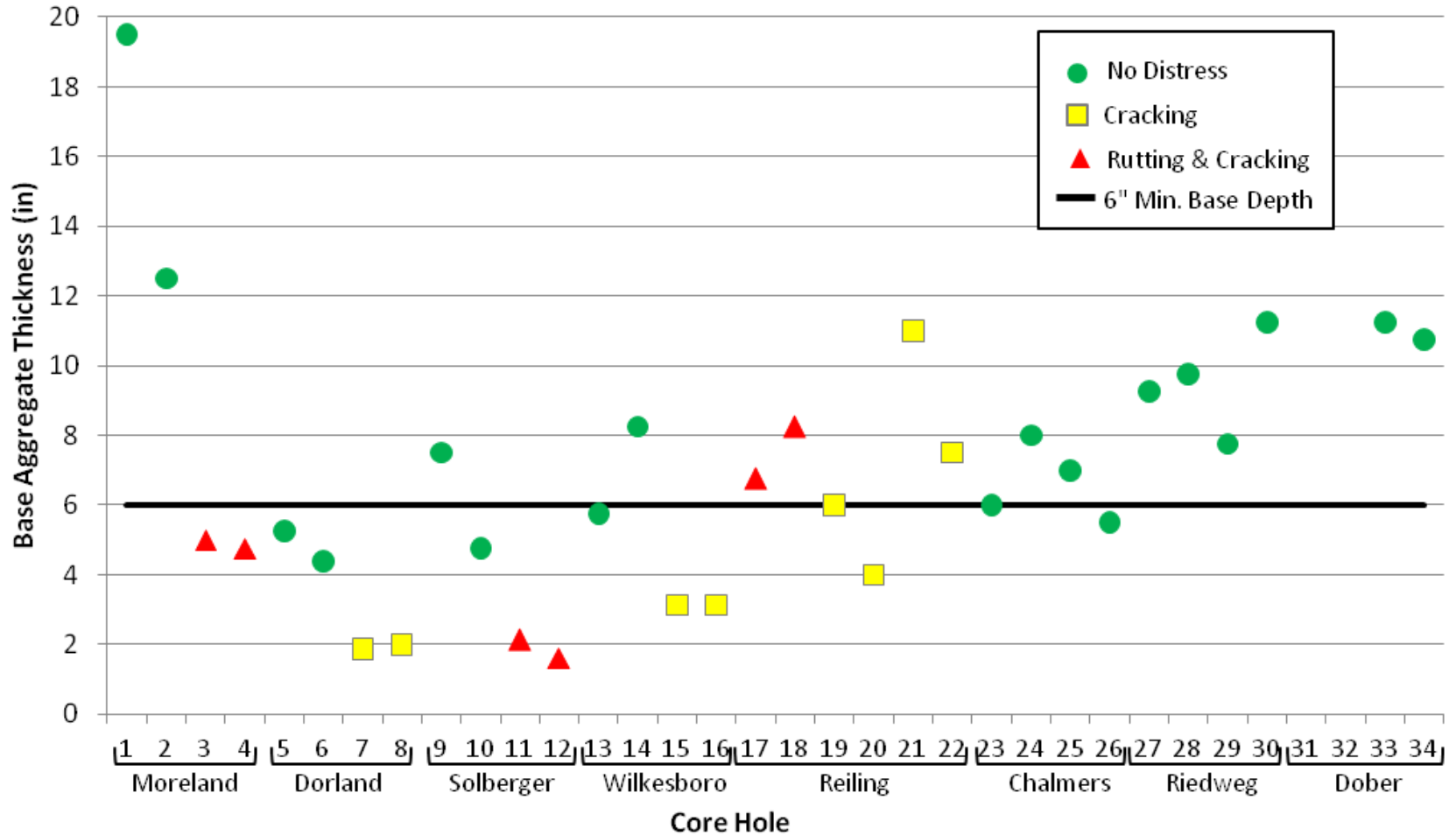
User:	duvalj	Date:	10/24/2013	Time:	10:11
<b>Project Information</b>					
Project Name:	US 195 Harper to Ironsides				
Description:	Example Problem—See SW-1 User's Guide Chapter 8				
Pavement Use:	General Roadway				
Problem Type:	New Pavement Design				
<b>Design Input Summary</b>					
Climate:	45° F				
Design Traffic (ESAL):	2,477,636				
Subgrade $M_r$ (psi):	29,160				
<b>Design Traffic Details</b>					
Design Life (years):	20				
Design Lane Factor:	0.5				
Initial Average Annual Daily Traffic (AADT):	1500				
Truck Volume, as a percentage of AADT:	40				
Annual Compound Growth Rate (%):	4				
Type of usage:	Rural				
Truck Classification	% Trucks				Truck Factor
TRUCK(2-AXLE,4-TIRE)	25				0.01
TRUCK(2-AXLE,6-TIRE)	18				0.30



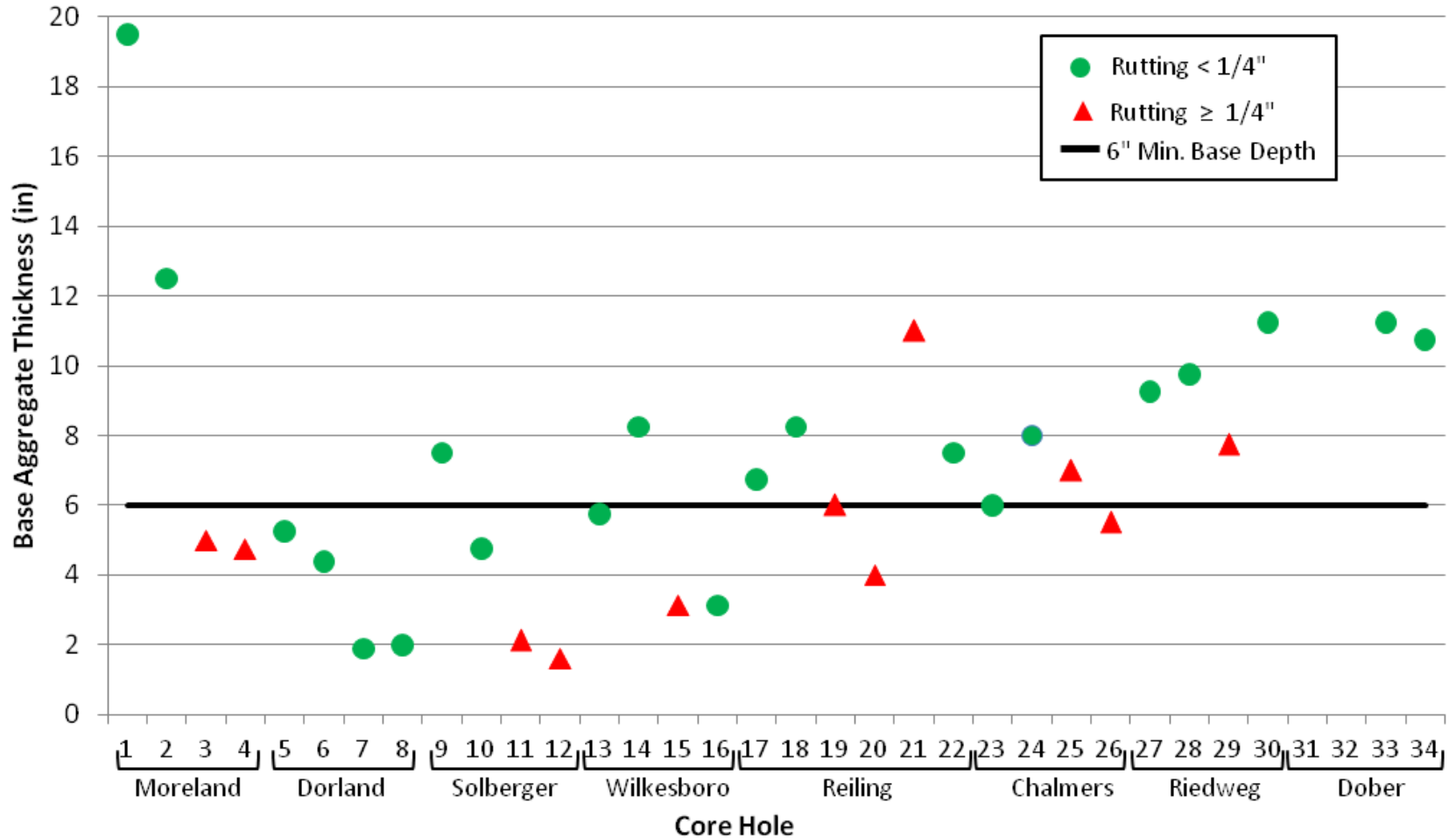
# Results – CBR



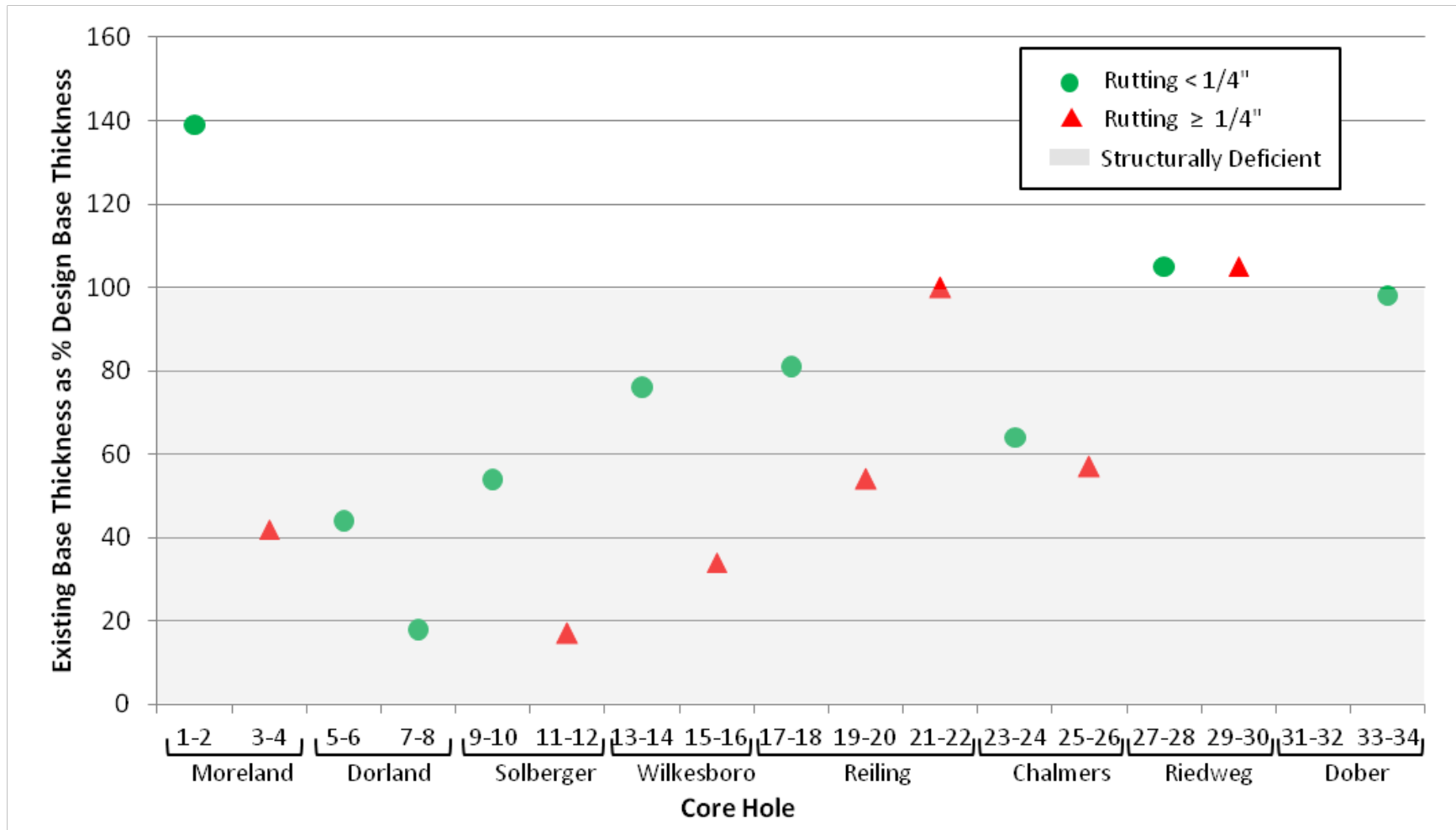
# Results – Base Thickness



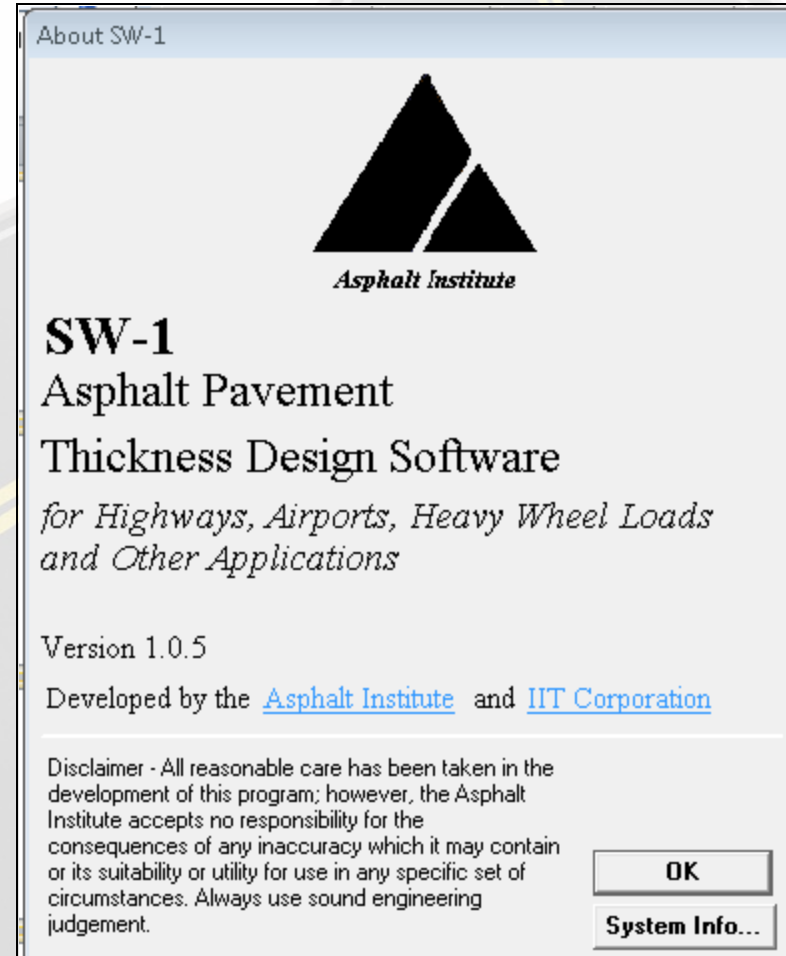
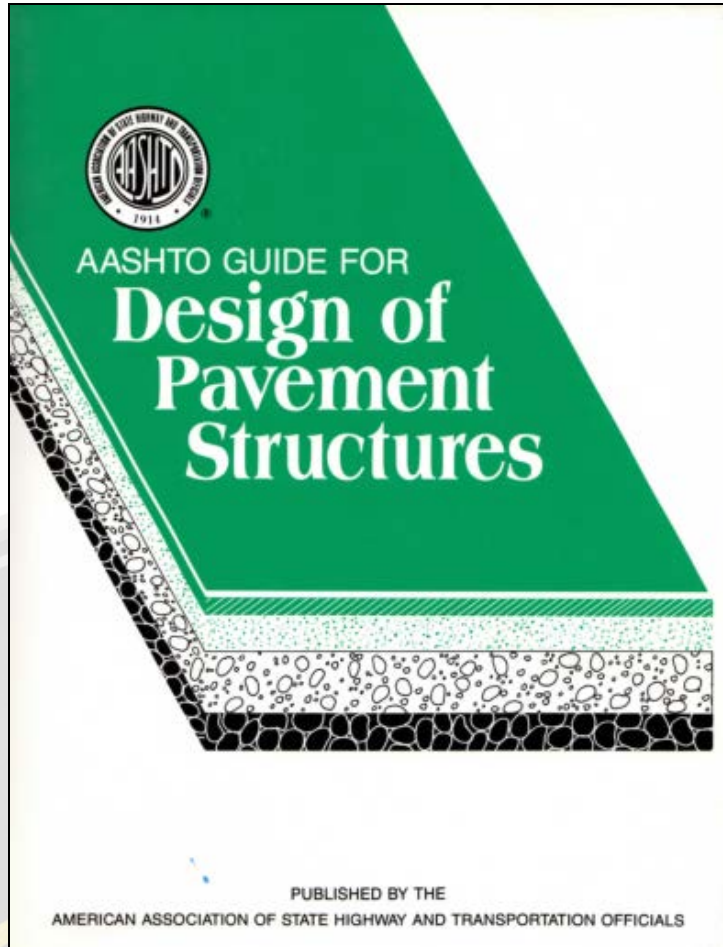
# Results – Base Thickness



# Results – % Design Thickness



# Resources





# Pavement Design for Low Volume Roads

**Thank You!**

***PAVEMENT SERVICES, INC.***

[www.psipdx.com](http://www.psipdx.com)

