* Save a SolidWorks file as “.stl”
* Printer Set-up:
  + Check material levels to ensure there enough material to complete the current print job
  + Properly insert modeling base in the printer
* Part Set-up:
  + Insert “.stl” file in CatalystEX
  + Set desired parameters for support and model material
  + Orient the part to minimize support material
  + Add multiple part to a “pack”
  + Move parts within a pack
* Print Parts