* Save a SolidWorks file as “.stl”
* Printer Set-up:
	+ Check material levels to ensure there enough material to complete the current print job
	+ Properly insert modeling base in the printer
* Part Set-up:
	+ Insert “.stl” file in CatalystEX
	+ Set desired parameters for support and model material
	+ Orient the part to minimize support material
	+ Add multiple part to a “pack”
	+ Move parts within a pack
* Print Parts