INDUSTRY TOUR SCAVENGER HUNT

1. Find and describe examples of the following lean concepts at each of the tour sites.

- 5S Scorecard
- Point of Use Storage (POUS)
- Quality at the Source
- Visual Controls
- Poka Yoke
- Standardized Work
- Takt Time Display(s)
- Kanban Cards
- Supermarket Pull System
- FIFO Lane
- Monument
- Production Scheduling – MRP System
- Material Delivery Route
- Cellular Layout
- Load Leveling – Heijunka Box
- Quick Changeover – Single Minute Exchange of Die (SMED)
- Results from Kaizen Projects
- Value Stream Map(s)
- Chaku Chaku Line

2. For each factory, identify practices that support the foundation and pillars in the ‘house of lean’ used in conjunction with the factory simulation. How does each of these elements contribute to best quality, cost, delivery, safety, defects, and morale?