

# Factorial Experiment Design

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Objective: Determine whether there is statistical evidence that factors (independent variables) have a cause + effect relationship with a response (dependent variables) - and do it with a minimum amount of data

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Example from text ~ pg 220  
2 factors + 3 replicators

" $2^k$  factorial design"

Design matrix		Response			notation
Factor		Replicate			
A	B	I	II	III	
-	-	28	25	27	$1 \cdot 1 = 1$
+	-	36	32	32	$a \cdot 1 = a$
-	+	18	19	23	$1 \cdot b = b$
+	+	31	30	29	$a \cdot b = ab$

- = low factor  
+ = high factor

above is a 2-level, 2-factor  
3-replicator

Hint: Can download Mini tab - excellent stat software!  
30 day trial, can continue to download + install

$k$  = # factors

$n$  = # replicators

$n \cdot 2^k$  = # experiments for full design



# Factorial Experiment design

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for 3-factor, 2 level

$$\text{design matrix} = 2^k = 2^3 = 8$$

	A	B	C
1	-	-	-
2	+	-	-
3	-	+	-
4	-	-	+
5	+	+	-
6	+	-	+
7	-	+	+
8	+	+	+

Initial Analysis Phase - use data to find main effects + interaction effects

Main Effect A (MEA)

$$MEA = \left[ \frac{a - (i)}{n} + \frac{ab - b}{n} \right] \cdot \frac{1}{2}$$

$$MEA = \left[ \frac{(30 + 32 + 32) - (28 + 25 + 27)}{3} + \frac{(31 + 30 + 29) - (18 + 19 + 23)}{3} \right] \cdot \frac{1}{2}$$

effect of A @ low B

effect of A @ high B average

$$MEA = 8.33 \quad \text{average effect of raising A}$$



# Factorial Experiment Design

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Main Effect B

$$MEB = \left[ \frac{b - (1)}{n} + \frac{ab - a}{n} \right] \frac{1}{2}$$

$$MEB = -5.0 \quad \text{average effect of increasing B}$$

Interaction Effect AB

$$= \left[ \text{Effect of A @ high B} \right] - \left[ \text{Effect of A @ low B} \right]$$

$$= \left[ \frac{ab - b}{n} - \frac{a - (1)}{n} \right] \frac{1}{2}$$

$$= 1.67 \quad \text{small relative to two main effects}$$