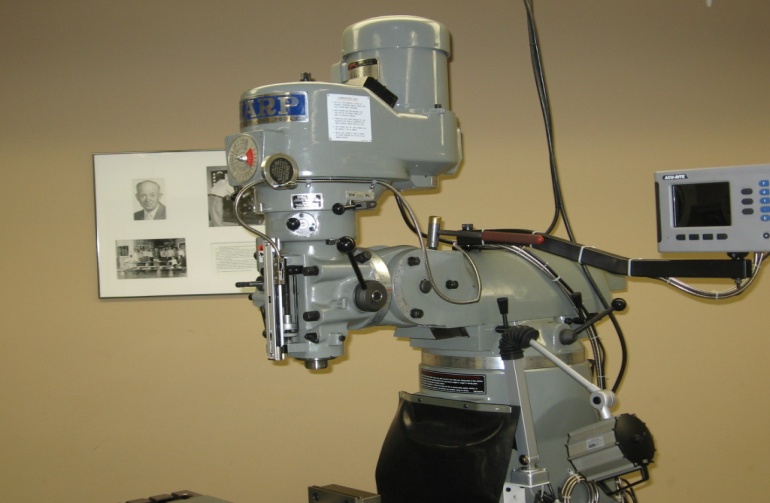
**GEAR CHANGE FOR MANUAL MILL**

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**Gear Change Lever**

1. **Machine must be off and at a complete stop to change gears.**
2. **Push gear lever in towards machine while turning to desired position.**



**High Gear Position**

**Low Gear Position**

1. **Manually rotate the spindle back and forth to ensure the gear is engaged.**

**Not in Gear**

1. **Start machine and continue milling.**

**NOTE: If milling in low gear,  
the mill must be run in reverse**