
Performance of a Pilot-scale Nitrifying Trickling Filter treating Aerated Lagoon Effluent



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**PNCWA 2010 Conference, Bend Oregon
October 26, 2010**

Presentation Outline

- Project Background
- NTF Pilot Design
- Historical Trends
- Design Method
- Data Collection and Testing
- Model Comparison
- Conclusions



Washington



Project Background

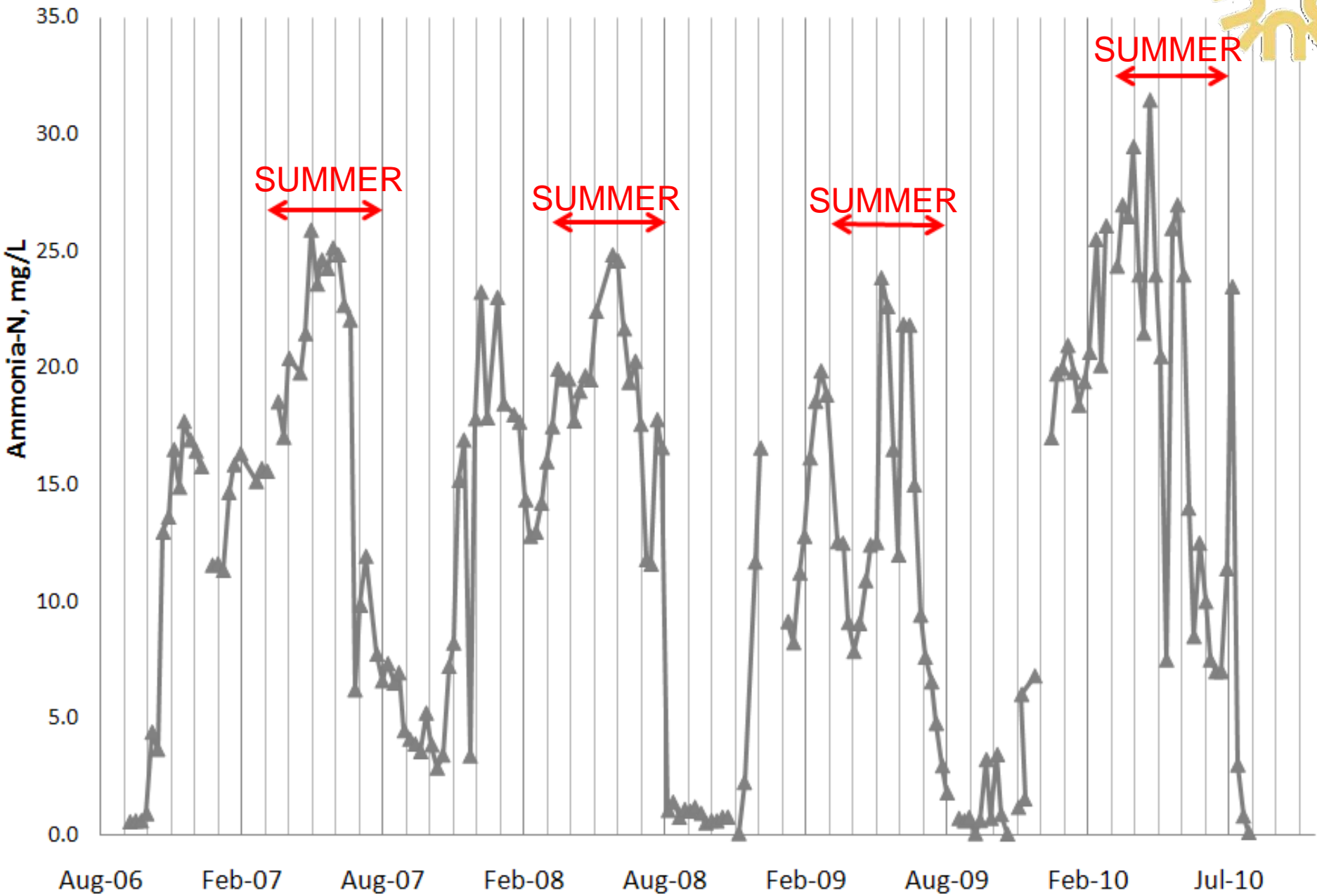
- Colfax's Population: **2,850 people**
- Plant Influent: **0.360 mgd**
 - Average Dry Weather Flow
- Removal Mechanisms: **Aerated Lagoons
Chlorination Basin**
- Current Effluent Regulations: **BOD, Fecal Coliform**
- Future Effluent Regulations: **Ammonia-N**







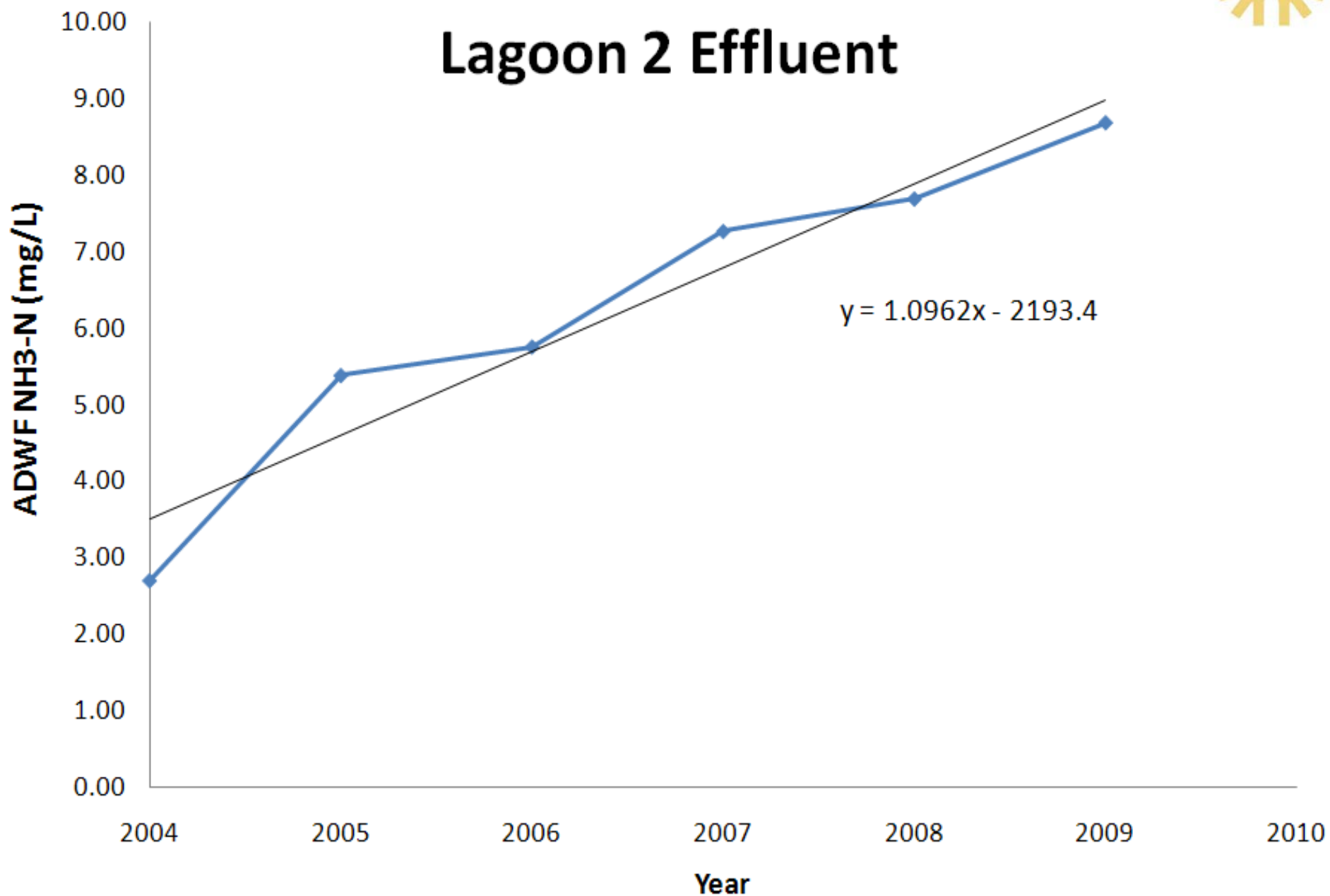
Lagoon 2 Ammonia-N Concentration





NH3-N Historical Trend

Lagoon 2 Effluent



Project Questions

- Are Nitrifying Trickling Filters a “good-fit” for Colfax?
- Which design model best fits the collected data?
- Based on the data collected how would our design change?



Number of Lagoons in Northwest



- **63 in Washington**
 - 27% of NPDES Permits-Municipal Lagoons
- **59 in Oregon**
- **40 in Idaho**
 - 50% of NPDES Permits-Municipal Lagoons



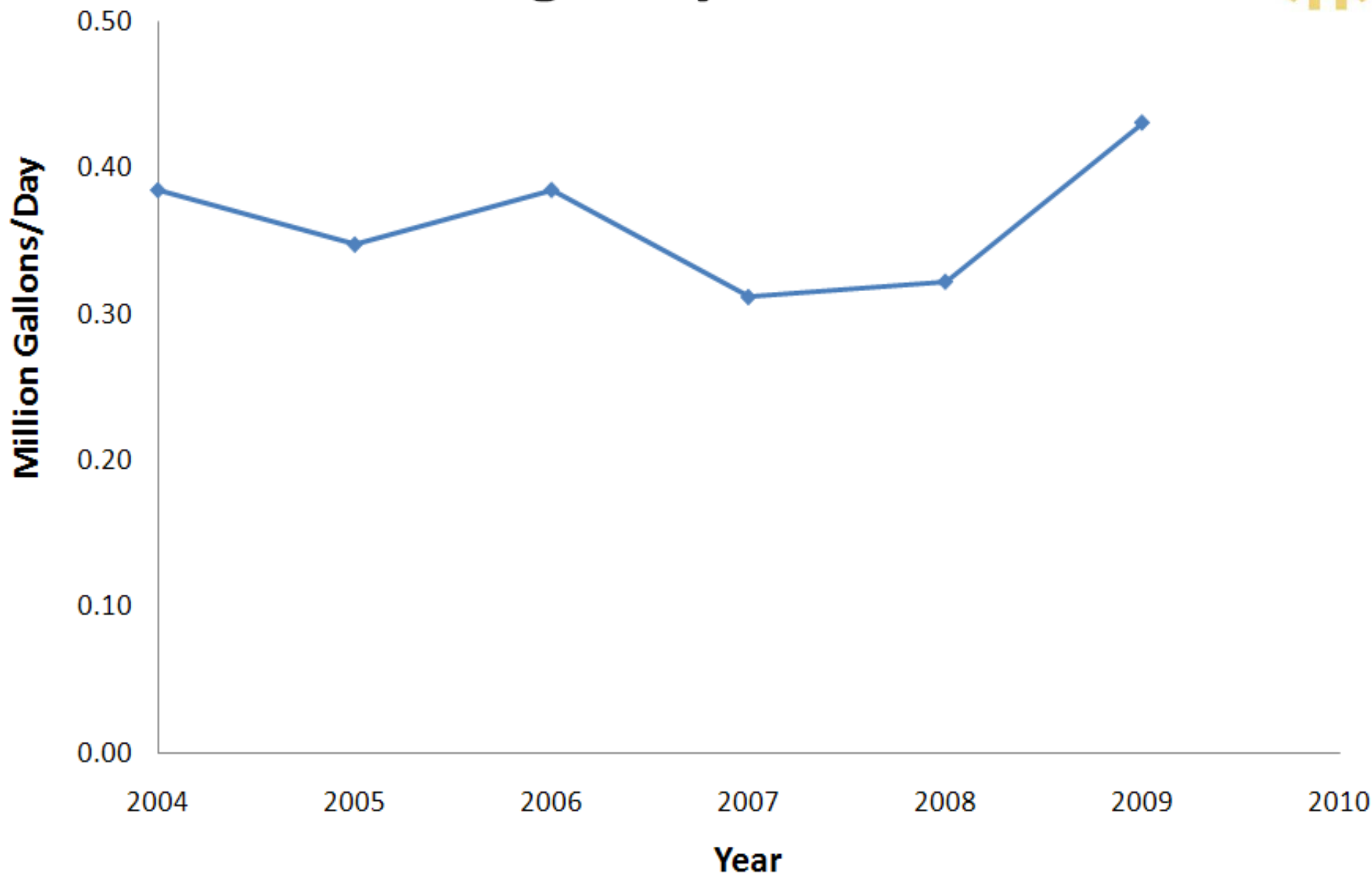
NTF Pilot Design



- Flow Rate
- Influent Characterization
- Design Method
- Media Selection
- Distribution System
- Oxygen Requirements



Average Dry Weather Flow



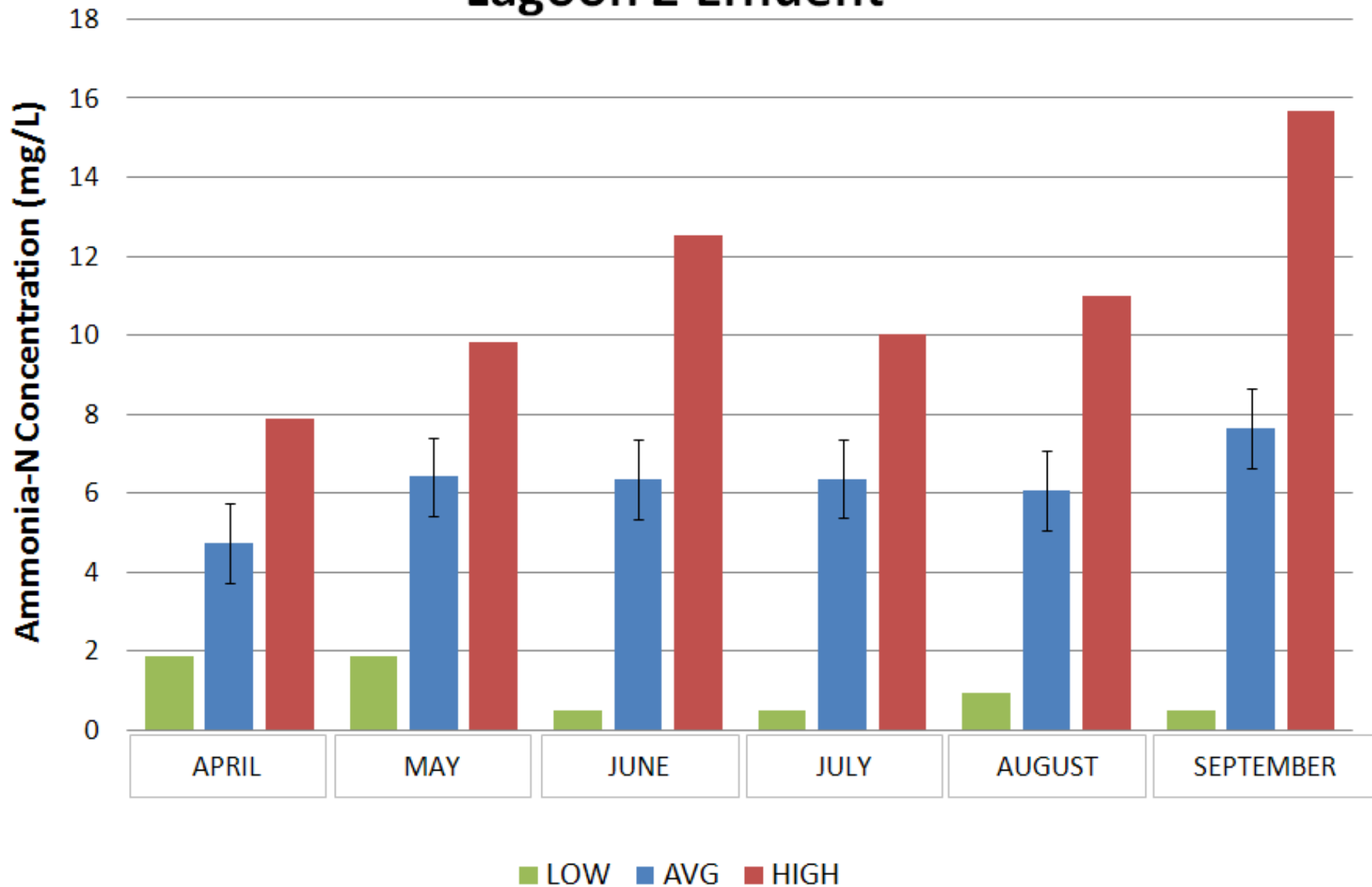
Flow Rate

- Anticipated Permit Season: Dry Weather Season
 - April through September
- Historically the ADWF 0.36 mgd
- Pilot influent 5% of total plant effluent
 - 12.5 gal/min
 - Low/Med hydraulic load for media type



Average Monthly Concentration 2004-2009

Lagoon 2 Effluent



Influent Characterization: NH_3

- **High NH_3 :** 15.66 mg/L
- **Average NH_3 :** 6.26 mg/L
- **Low NH_3 :** 0.48 mg/L
- **Design NH_3 influent:** 10-25mg/L
- Steady increase in NH_3 concentrations
 - Increasing approximately **1.0mg/L** per year



Influent Characterization: BOD

- Major Concern for Biofilm Growth
 - Heterotrophic (BOD) vs. Autotrophic (NH_3)
 - **Heterotrophs will overtake at high BOD concentrations**
- Historical BOD Concentrations
 - **5.0-11.0 mg/L**
 - Therefore not a major concern



Pilot Design Method

- NTF Design Methods

- Albertson and Okey Procedure

- Line Fit Equation

- Metcalf and Eddy

- Gujer and Boller Equation

- **New Project Objective**

- Compare and Contrast Methods with Data



Pilot Design

- Followed: **Metcalf and Eddy guidance**
- Constants and Assumptions
 - Nitrification Rates
 - Half-velocity Constant ($K_n = 1.5 \text{mg/L Ammonia-N}$)
 - Constant describing the decrease in rates as a function of depth ($k = 0.2 \text{m}^{-1}$)
 - Transition Concentrations (N_T)



Media Selection

- Requirements:
 - High Specific Surface Area (ft^2/ft^3)
 - Durable
 - Minimize Clogging
 - Maximize Air Flow
- Cross-Flow Media
 - Yielded positive results for NH_3 removal
- Brentwood Industries
CF-1900



Distribution System



- Target Hydraulic Loading Rate (HLR)
 - Brentwood Industries
 - Metcalf Eddy Design HLR
- Translate to Upscale
- Tipping-Bucket Design
 - Mimic distribution arm
 - Even distribution- Trough System



Oxygen Requirement

- Estimated: 3.7 ft³/min Airflow
- Prevent oxygen from being the limiting factor
- Data Collected:
 - Influent: 4.0-5.0 O₂ mg/L
 - Effluent NTF: 7.0-8.0 O₂ mg/L
- Data shows **sufficient oxygen**



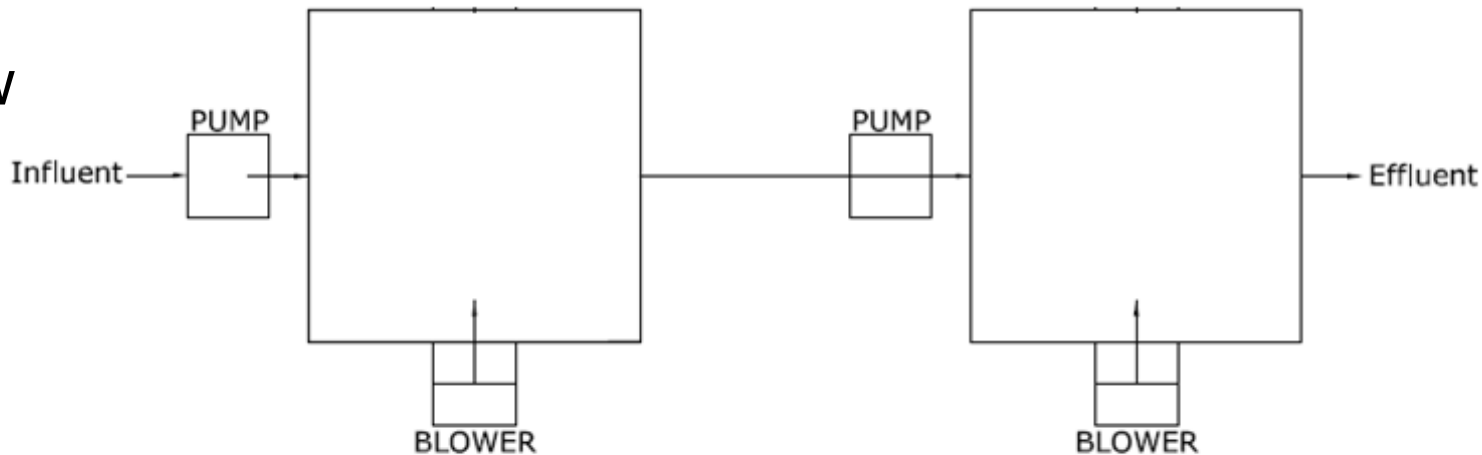
Final Design



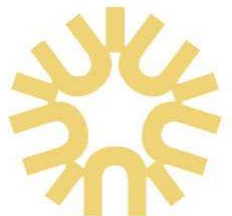
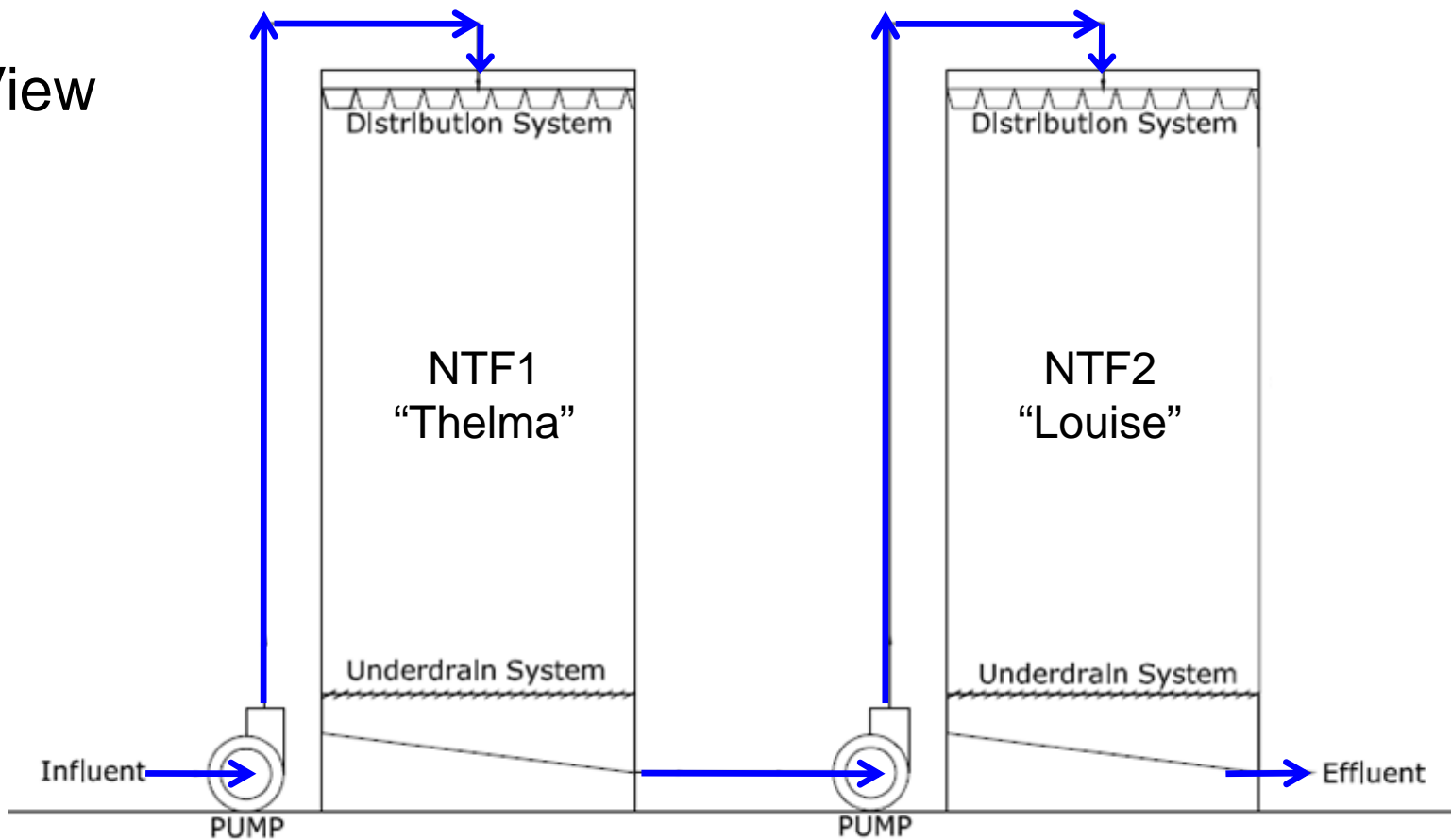
- Two NTFs in series
- **Media Depth:** 8.0ft each
 - Total: 16.0ft
- **Width:** 4.0ft
- **Length:** 4.0ft
- **HLR:** 0.781 gpm/ft²
 - Flowrate: 12.5gpm



Plan View



Section View



Data Collection

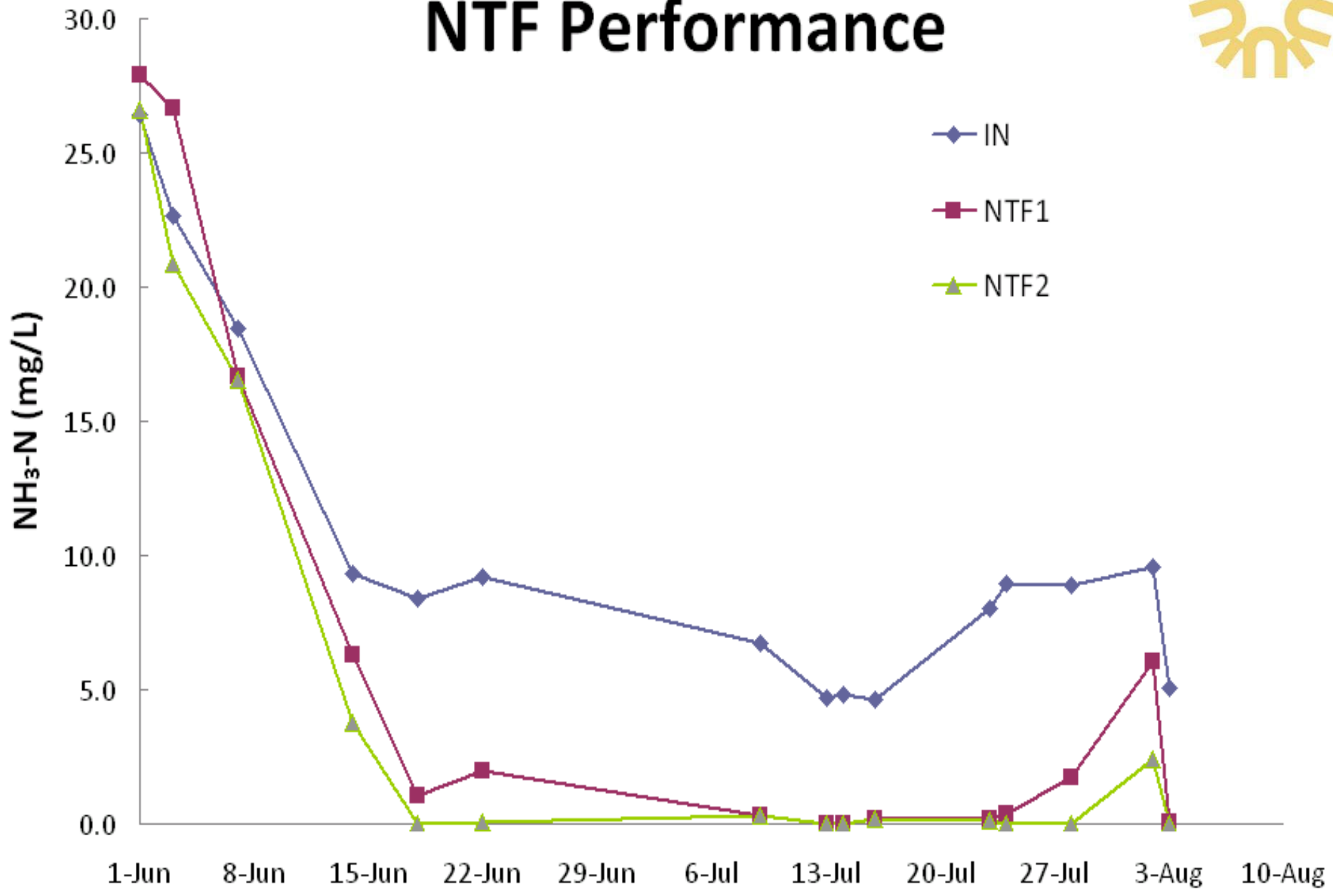


- Sampling began May 30th 2010
- Parameters Tested:
 - Temperature
 - Dissolved Oxygen
 - Ammonia-N
 - Phosphorous
 - Alkalinity
- Three Locations
 - Influent, Effluent NTF1 and Effluent NTF2





NTF Performance



Data Collection

- Removal began within **two weeks** of operation
- **Full removal occurred in three weeks**
 - 95-98% removal occurred in **NTF1**



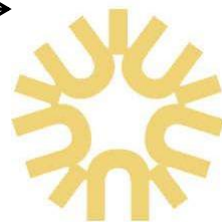
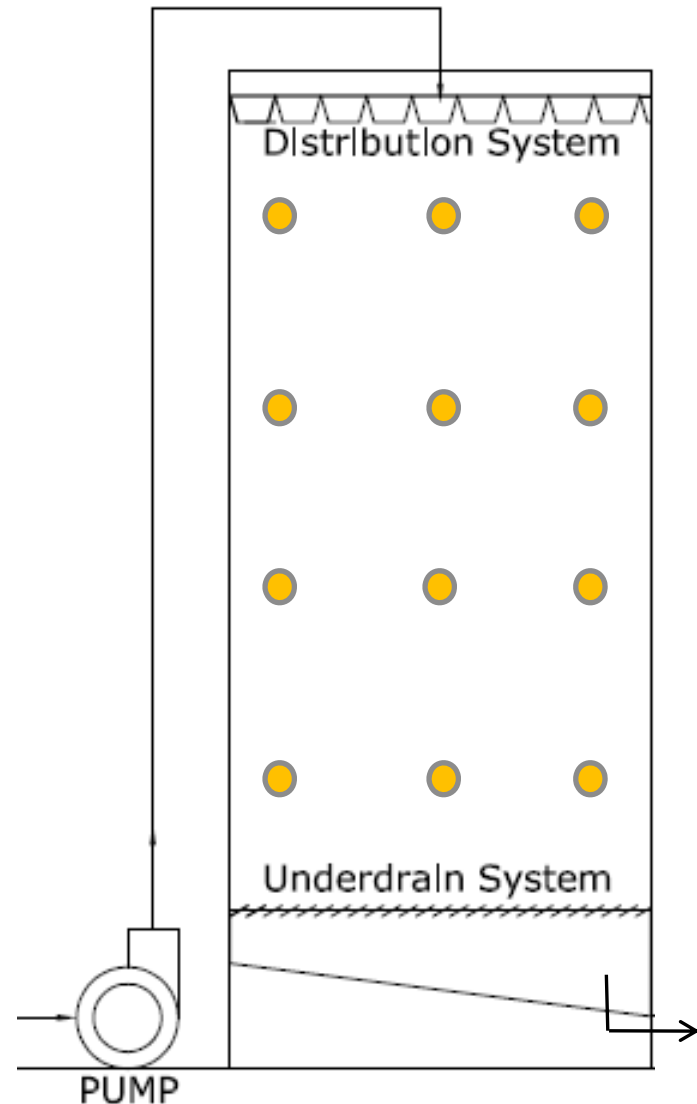
Project Questions

- **Are Nitrifying Trickling Filters a “good-fit” for Colfax?**
 - **YES! The design yielded FULL removal in 3 weeks.**
- Which design model best fits the collected data?
- Based on the data collected how would our design change?



Vertical Testing

- Began vertical sampling in NTF1
 - Calculate nitrification rate as function of depth
 - Zero and first order kinetics
- Holes drilled every 1.5-2.0ft
- Two weeks of testing



Vertical Testing Results

- Calculated Zero and First Order Nitrification Rates
- Estimated transition concentration (2.0 mg/L)
 - Between zero and first order
- Estimated the change in removal rate as function of depth ($k=0.2\text{m}^{-1}$)
- Used data to compare/contrast design methods



Removal vs. Depth

Ammonia-N Concentration (mg/L)

0 2 4 6 8 10 12

Influent



2.0 ft



4.0 ft



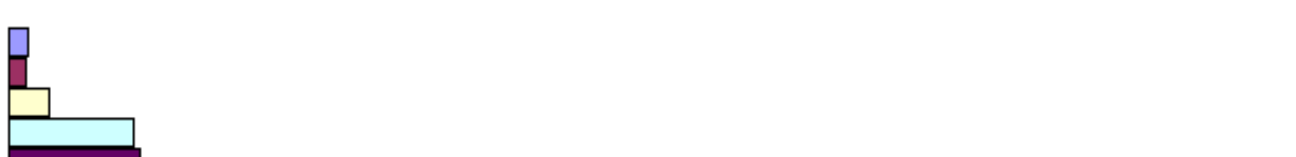
6.0 ft



8.0 ft



Effluent



- 7/16/2010
- 7/23/2010
- 7/24/2010
- 7/28/2010
- 8/2/2010

Nitrification Rates
(g/m²*day)

Zero Order

7/16/10 = 0.268

7/23/10 = 0.445

7/24/10 = 0.541

7/28/10 = 0.832

8/02/10 = 0.831

Transition Concentration
2.0 mg/L

First Order

7/16/10 = 0.184

7/23/10 = 0.316

7/24/10 = 0.212

7/28/10 = 0.11

8/02/10 = 0.131



Pilot Design Methods

- Compare and Contrast Models with Collected Data
 - Albertson and Okey Procedure
 - Line Fit Equation
 - Metcalf and Eddy
 - Gujer and Boller Equation



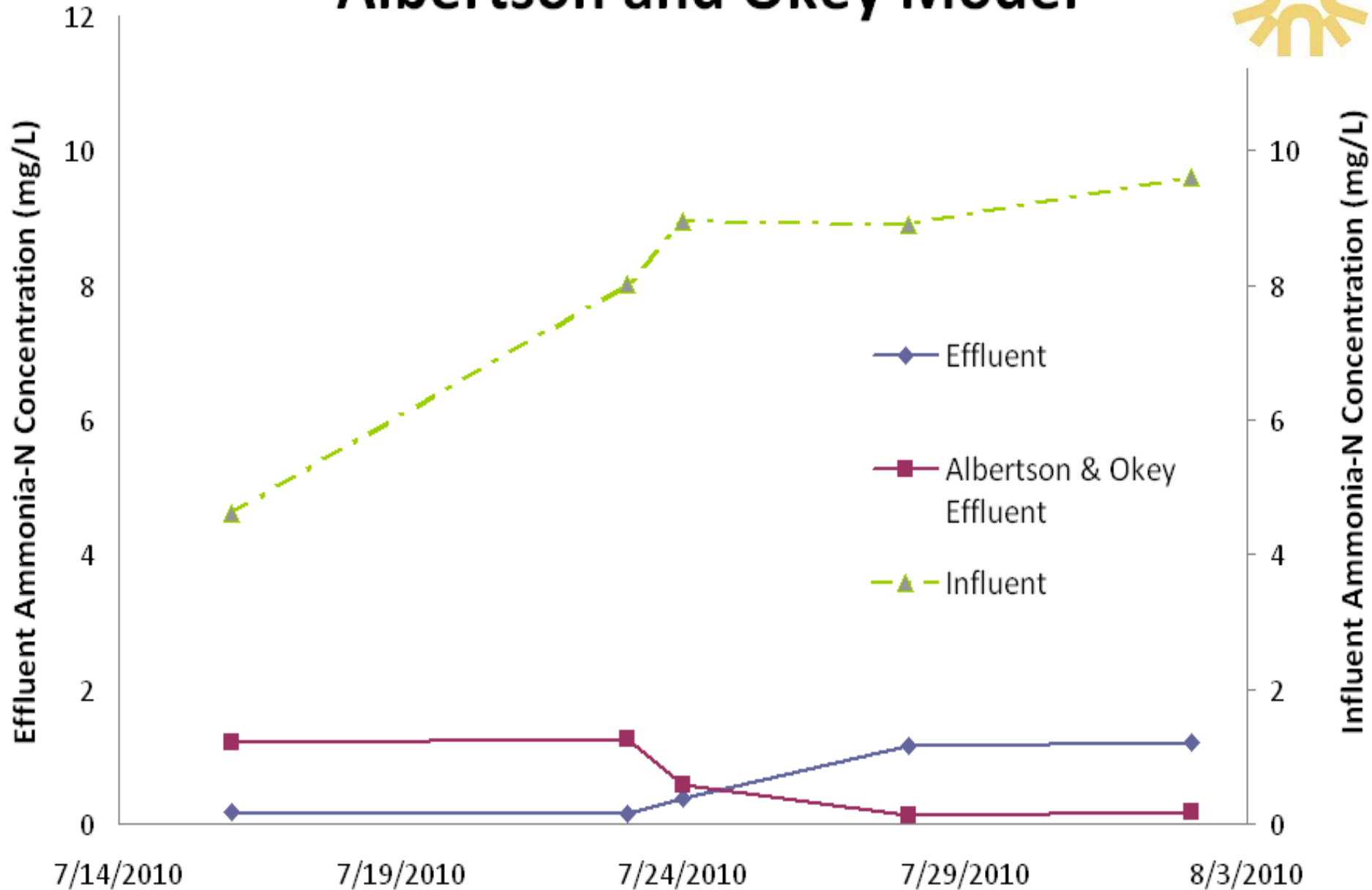
Albertson and Okey Design

$$k_{n1} = k_{n0} \left(\frac{N_e}{N_T} \right)^{0.75}$$

- Similar to Metcalf and Eddy Model
- One Assumption: Transition Concentration (N_T)
 - Transition between Zero and First Order N-Rate
 - Data collected found $N_T = 2.0\text{mg/L}$
- Used the model to estimate Ammonia-N effluent concentration



Albertson and Okey Model



Albertson and Okey Design

- Reasonable representation of data
- Model is highly dependent on zero-order Nitrification Rate
- **Over estimated** removal capacity at **high influent concentrations**
- **Under estimated** removal capacity at **low influent concentrations**

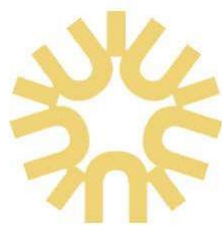


Line Fit Equation

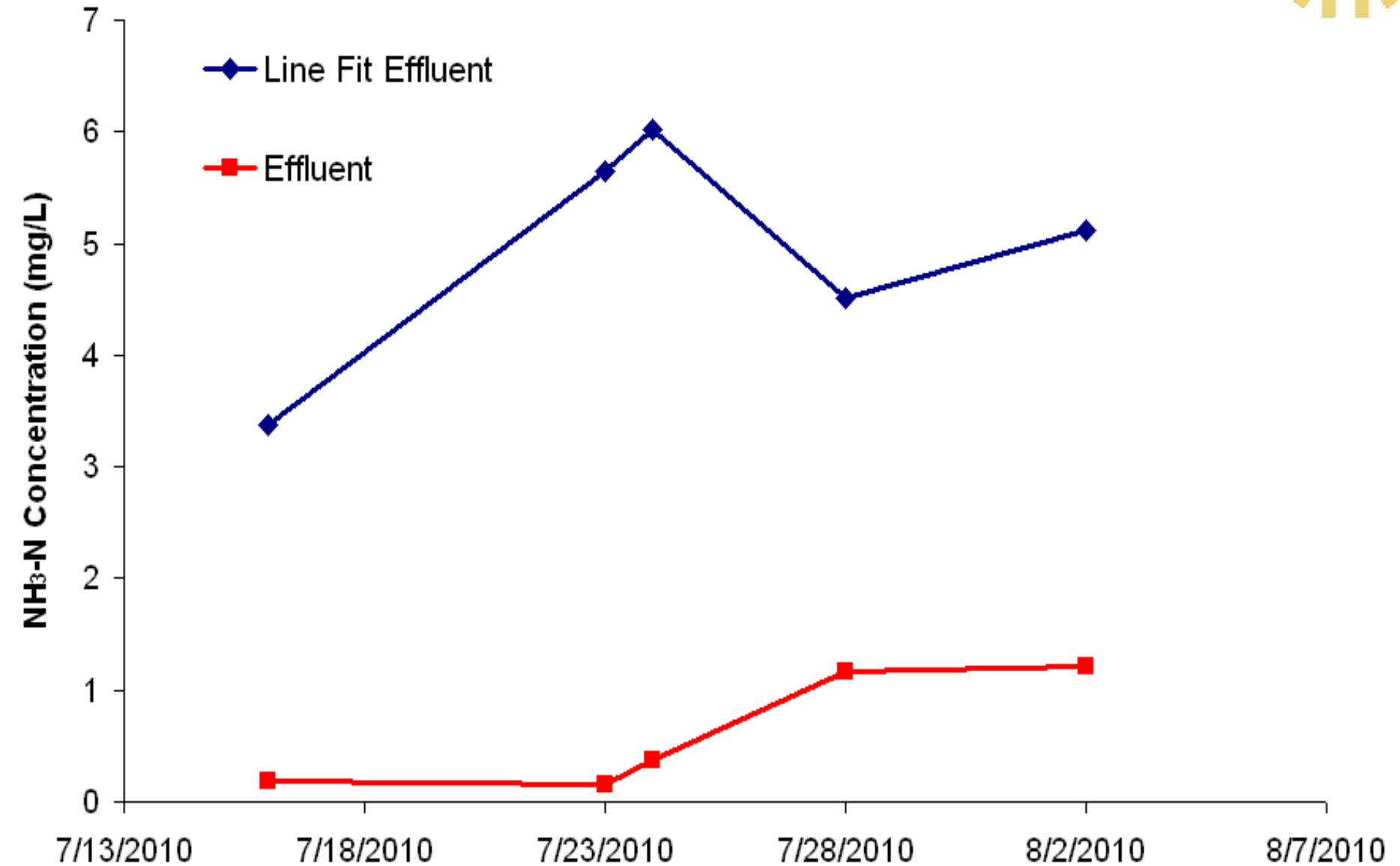
$$\frac{a \cdot j n_{\max}(T)}{k \cdot V_n} \cdot (1 - e^{-k \cdot z}) = S_{ni} - S_n + N \cdot \ln\left(\frac{S_{ni}}{S_n}\right)$$

- Three empirical constants
 - N = Saturation Parameter (mg/L)
 - S_n = Bulk Liquid Ammonia-N Concentration (mg/L)
 - k = empirical parameter describing decrease of rate with depth (m^{-1})
- Estimated Effluent Concentration





Line Fit Equation Model



Line Fit Equation

- Under estimated removal capacity
- Not representative of Colfax NTF
- Overly conservative estimation

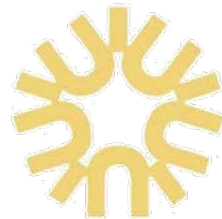


Metcalfe and Eddy

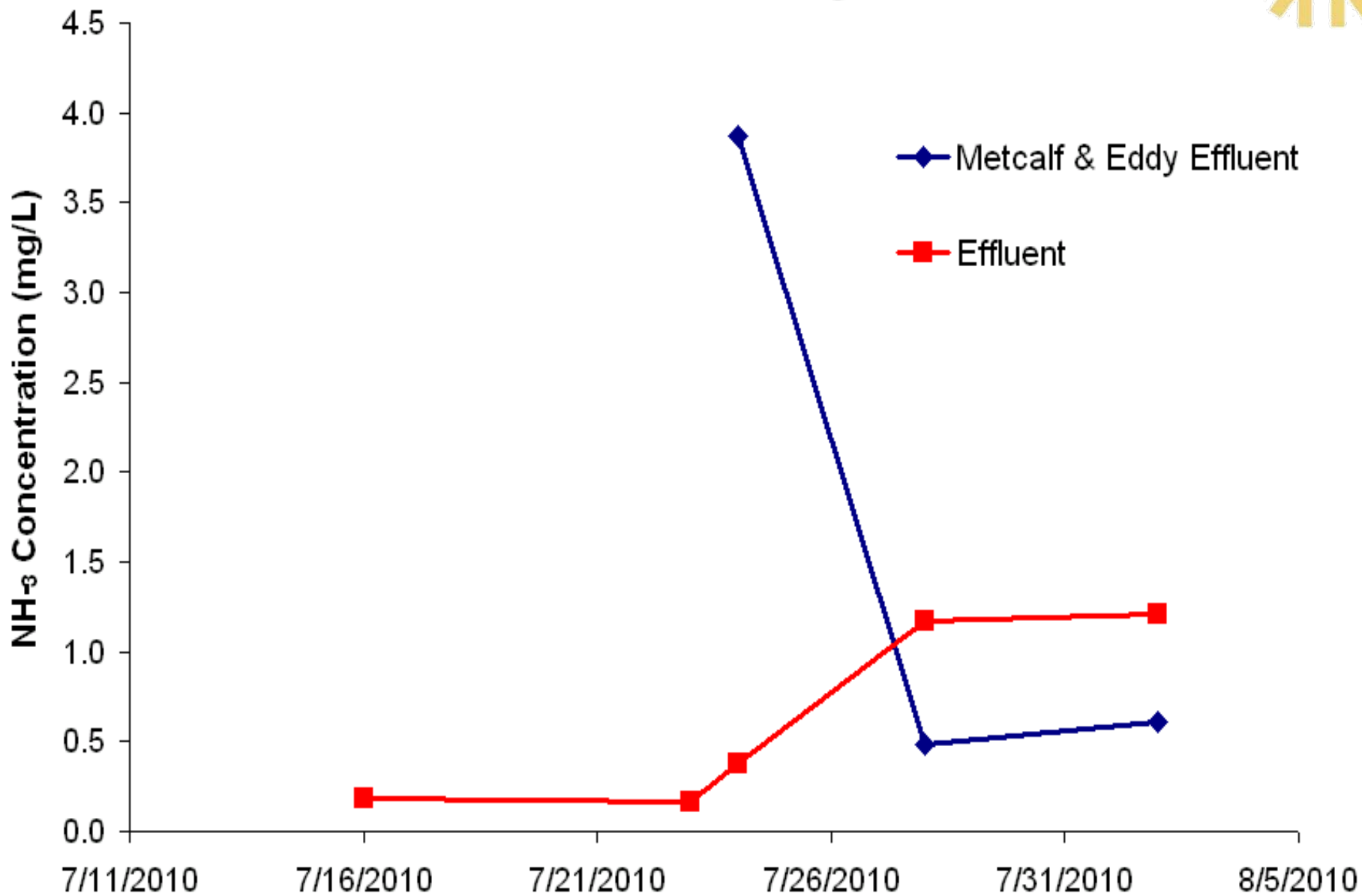
$$r_n(N, Z) = r_{nmax} \left(\frac{N}{K_n + N} \right) \cdot e^{-r \cdot Z}$$

- Model used for Pilot Design
- Very similar to Albertson and Okey
- Constants: Determined by the data
 - Half-Velocity Constant (K_n) = 2.0 mg/L
 - Empirical parameter describing decrease of rate with depth (r) = 0.2 m⁻¹
- Calculated effluent concentration to compare and contrast





Metcalf and Eddy Model



Metcalfe and Eddy

- Omitted 7/16/10 and 7/23/10 data points
- Sensitive to low zero order removal rates
- As zero order approaches first order model does not represent data well
- Sensitive to Zero: First Order Ratio
 - As you approach 1 the model becomes unrepresentative of data



Gujer and Boller Equation

$$h = \left(\frac{1}{-k_x} \right) \cdot \ln \left[\frac{1 - k_x \cdot v_h}{a \cdot k_{rmax} \cdot e^{0.044(T-10)}} \left(N_i - N_o + N_s \cdot \ln \left(\frac{N_i}{N_o} \right) \right) \right]$$

- Model estimated design height **34.0ft**
 - Compared to 8.0ft, more than **triple** the height
- Similar empirical variables
 - Saturation Parameter (N_s) = **2.0mg/L**
 - Empirical parameter describing decrease of rate with depth (k) = **0.2m⁻¹**
- Overly conservative for Colfax



Project Questions

- Are Nitrifying Trickling Filters a “good-fit” for Colfax?
- **Which design model best fits the collected data?**
 - **Simple models with few empirical constants. Metcalf & Eddy and Albertson & Okey appear to best fit, but more data needs to be collected.**
 - **Further illustrates the importance of PILOTS!**
- Based on the data collected how would our design change?



NTF Conclusions

- Pilot has shown NTF's are an excellent option for Colfax
- Established empirical constants
 - Half-Velocity Constant (K_n) = 2.0 mg/L
 - Transition Concentration (N_T) = 1.5 mg/L
 - Empirical parameter describing decrease of rate with depth (r or k) = 0.2 m⁻¹
- Further Data Collection

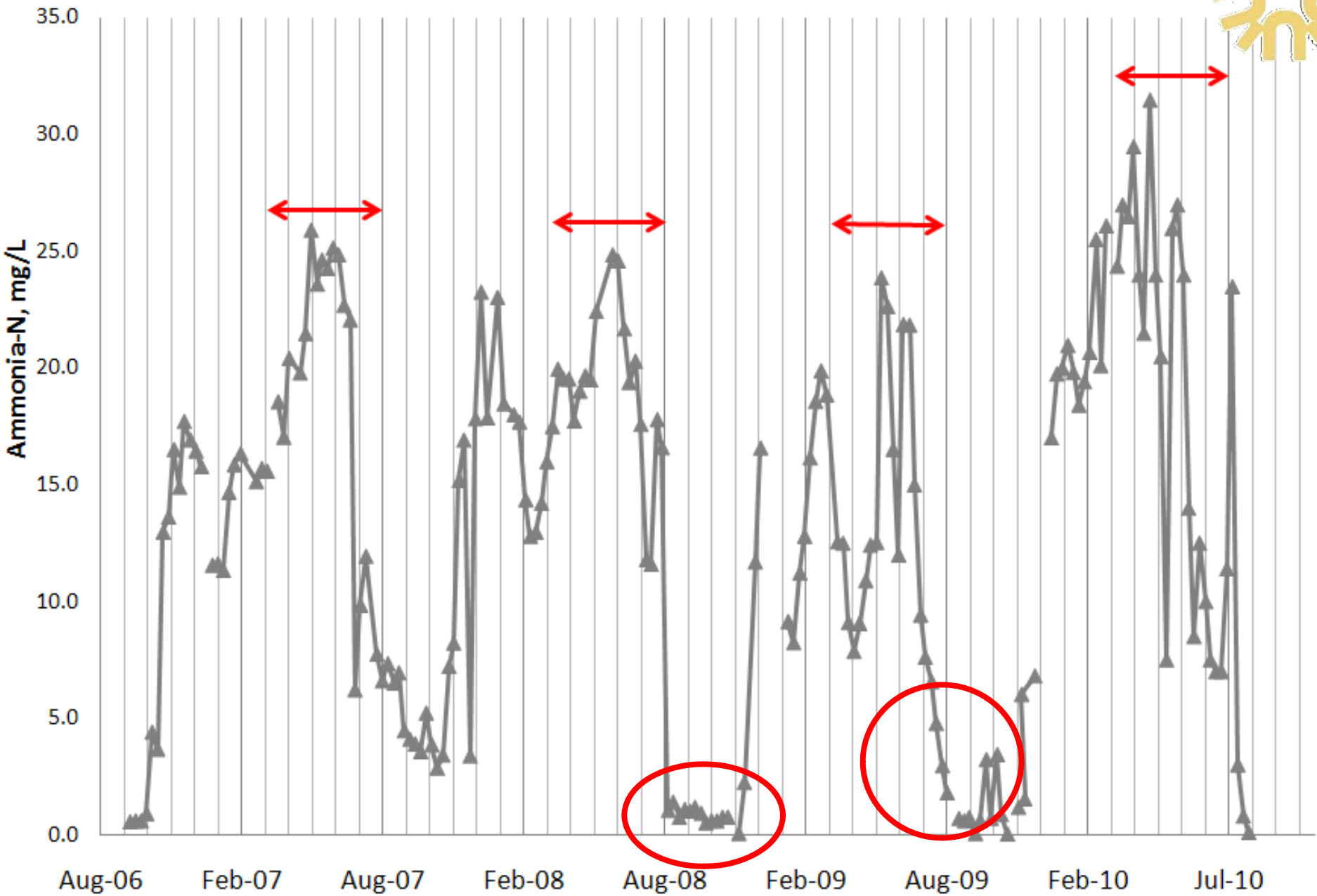
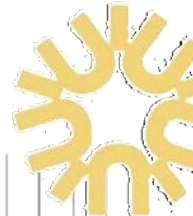


Original Summer 2010 Plans for Colfax

- **Double Hydraulic Loading Rate to 25gpm**
 - NTF1 achieved 95-98% removal at 12.5 gpm
- **However: Lagoons Nitrified (next slide)**
 - Complete ammonia-N removal observed in Lagoons beginning in August
 - Therefore our NTFs were starved
 - Historically NOT abnormal....but complete nitrification not previously observed



Lagoon 2 Ammonia-N Concentration



Future Plans for Colfax

- **Increase Hydraulic Loading Rate 25gpm**
 - Provide Colfax with an operating range – Upscale
- **Continue collecting data in 2011 (beginning in April)**



Project Questions

- Are Nitrifying Trickling Filters a “good-fit” for Colfax?
- Which design model best fits the collected data?
- **Based on the data collected how would our design change?**
 - **Increase the hydraulic capacity of the entire system to test NTF2.**



Questions?

