INSTRUCTIONS:

The horizontal bandsaw is to be used to cut metal and plastic. Large, flat pieces should be cut on the vertical bandsaw, so it does not ruin the blade.

* Lift and lock hood with head feed speed control.

**(DO NOT TIGHTEN TOO MUCH)**

* Secure part in the vise using the vise hand wheel. **(MAKE SURE THAT THE VISE IS SECURED AT 90°, IF ADJUSTMENT IS NEEDED, SEE TROUBLESHOOTING GUIDE)**
* Adjust blade guide arm close to the part.



* Turn on machine.
* Set speed based on Speed Chart using the Dial Indicator.
	+ 3.5-4 for steel
	+ 8.5-9 for aluminum and plastic
* Verify that the coolant is turned on. *(If it is not, see troubleshooting guide)*
* SLOWLY lower blade using the head feed speed control. **(FAILURE TO DO SO WILL DESTROY THE BLADE)**
* The blade should stop when the cut is complete. If it doesn’t, hit the emergency shut off switch.
* Clean machine of debris (lift hood cover and vacuum around wheels)

**FOR TROUBLESHOOTING AND MAINTENANCE TIPS, SEE TROUBLESHOOTING GUIDE**